



BATA INDUSTRIALS

THE SAFETY SHOE

STUR

UNTOUCHABLE IN HEAVY DUTY



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THE SAFETY SHOE

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INTRODUCTION TO THE COLLECTION

STUR. Untouchable in heavy duty.

The new collection from Bata Industrials: STUR. Unique in its kind. The first safety shoe that offers the highest possible heavy-duty protection combined with optimum comfort. With the reliable durability of Bata Industrials. With the unprecedented experience of MICHELIN's perfect grip. And with a design that deserves to be seen. A collection in which you can see and feel our years of expertise and smart technologies.



BASALT

Mid cut S3 safety shoe with Pull up leather upper and rubber outsole



GALENA

Low cut S3 safety shoe with Pull up leather upper and rubber outsole



DIORITE

Mid cut S3 model with microfiber and cut-resistant nylon upper. Three-layer PU and rubber outsole



SCORIA

An S3 welding shoe made of Printed leather and flame-resistant stitching. Quick release safety clasp with velcro and heat resistant outsole



BAUXITE

Easy to put on S3 safety boot made of Pull up leather and PU/rubber sole



DIONTE

Mid cut S3 model safety shoe with BOA Fit system for quick closure and wearing comfort. PU/PU midsole and rubber outsole



KYANITE

High S3 model winter boot with BOA Fit System. Pull up leather and nylon upper lined with cold insulating lining. PU/Rubber sole

ROBUST STYLISH COMFORT

STUR is evidence that a safe, heavy-duty shoe or boot can also look good. All seven models have been designed in Italy.

Stylish, with an eye for detail. An aesthetically pleasing, comfortable and superior ergonomic collection that meets all prescribed protection levels.





HOW STUR STANDS OUT

RICH MATERIALS



Only the best and most durable materials have been used for the new STUR collection, such as sturdy pull up leather, strong microfiber, and high-quality rubber and nylon with high abrasion resistance.

Perfect for heavy duty outdoors, in cold, wet, muddy and harsh working conditions. STUR is evidence that a safe, heavy-duty shoe or boot can also look good.

SMART TECHNIQUES



The new STUR collection shows that optimum safety, comfort and durability is perfectly combinable. All models have unique features that make them suitable for specific extreme working conditions.

- Antibacterial and breathable.
- Waterproof thanks to our HDry® technology.
- Always a fast and effortless precision fit with our BOA® Fit System.
- And extra safety thanks to the penetration resistant insert of FlexGuard® composite in the sole.

LASTS WITH THE BATA RECIPE

All STUR models have the well-known Bata Fitting: a last developed especially for and by us, our secret recipe. A last is a mold made according to the average shape of feet.

For STUR we have developed a tailor-made last for safety shoes, based on the average foot needing ultimate protection and comfort. It is the same last we used for our Traxx collection. A last that has proven itself for over 20 years.



LIGHTWEIGHT ALUMINUM SAFETY TOECAP



STUR shoes are equipped with a lightweight aluminum toecap. Much lighter than traditional steel and yet just as safe.

The aluminum version is sturdy and makes walking easier and lighter, without compromising on protection or safety.

DOUBLE PU-MIDSOLE FOR SHOCK ABSORPTION AND REBOUND

These two PU layers provide the perfect balance between rebound and shock absorption. The upper PU-midsole returns energy, thus reducing fatigue.

The second PU-midsole provides great shock absorption after impact. The retained energy is returned to the foot by the upper midsole.



	TRAXX			STUR Basalt			GRISPORT 801		
REBOUND	18%			...			unknown		
SHOCK ABSORPTION	28%				
ENERGY ABSORPTION	35j			40j					
WHOLE SHOE CUSHION ASSESSMENT	hard	*	soft	hard	*	soft	hard	optimum	*

OUTSOLE DEVELOPED WITH MICHELIN

We've worked with Michelin to create a sole that has the grip and stability of an all-terrain vehicle. The sole's profile provides adhesion and grip in several directions.

- Extended grip
- Anti-slip
- Improved stability



SOLES
BY /



For decades, MICHELIN have been developing and improving the performance of their tires. A benchmark name when it comes to grip. Especially for the STUR collection, we developed a PU- PU/rubber sole with double injection technology, in cooperation with MICHELIN.

Made from a strong heavy duty material. Inspired by the MICHELIN CROSSGRIP tire for even more traction, stability and shock absorption.

The sole has a abrasion resistant outer toecap. Strong and powerful, with the grip of an all-terrain vehicle. Excellent performance from start to finish.

SOLE BY MICHELIN

Arched profile edges for grip and control on uneven terrain

Grooved profile for good adherence to the ground

Firm heel and toe area for increased durability

Profile designed for traction in different directions



Lateral grooves support the profile and allow mud and clay to be easily loosened

BOA® FIT SYSTEM

STUR DIONTE and KYANITE feature an adjustable dial and a super-strong lightweight cable in flexible cable guides that allow the shoe to be tightened.

By turning the knob, the cable is tightened, loosened (quick release) and clicked into place. It ensures an even distribution of pressure.

HOW TO DIAL IN THE BOA® FIT SYSTEM



PUSH IN
TO ENGAGE



TURN FOR
PRECISION FIT
TIGHTEN



PULL UP FOR
FAST RELEASE



DUAL DENSITY PU + MICHELIN RUBBER

Midsole top layer: PU for a **rebound** and energy return

Midsole : PU for **shock absorption** after impact

Michelin outsole: rubber for **stability, grip** and anti-slip, heat resistance, traction and durability





THE COLLECTION

STUR | BASALT

This basic mid-cut model from STUR is made from pull up leather and has all the features of a serious heavy duty safety shoe: extreme grip, durability and lots of comfort.

These properties, together with the improved stability, make this an all-season model, ideal for heavy duty outdoor work.

OUTDOOR | ALL SEASON | HEAVY INDUSTRIAL



ODOR CONTROL BREATHABLE LINING for extra comfort

METAL EYELETS durable and strong closing

WATER REPELLENT upper from Pull up leather

ALUMINUM TOECAP for impact resistance

FLEXGUARD® penetrating resistant insert

DUAL DENSITY PU MIDSOLE high rebound and shock absorption

RUBBER OUTSOLE for slip resistance control

BASALT S3 SRC

- Pull up leather/nylon upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- Mesh lining
- Odor control
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)

STUR | GALENA

This low-cut safety shoe made from pull up leather has all it takes to provide the perfect protection in heavy duty working conditions.

This model combines extreme grip, durability and comfort with improved stability, making it ideal for heavy outdoor work in any season of the year.

OUTDOOR | ALL SEASON | HEAVY INDUSTRIAL



ODOR CONTROL
BREATHABLE LINING
for extra comfort

METAL EYELETS
durable and strong closing

WATER REPELLENT
upper from Pull up leather

ALUMINUM TOECAP
for impact resistance

FLEXGUARD®
penetrating resistant insert

DUAL DENSITY PU MIDSOLE
high rebound and shock absorption

RUBBER OUTSOLE
for slip resistance control

GALENA S3 SRC

- Pull up leather/nylon upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- Mesh lining
- Odor control
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)

STUR | DIORITE

Extreme conditions call for high-level safety. This mid-cut model made of microfiber and ballistic nylon is designed to perform optimally in hazardous environments with sharp objects.

The impenetrable FlexGuard® composite insert in the sole and the extra strong ballistic nylon offer perfect protection.

OUTDOOR | ALL SEASON | HEAVY INDUSTRIAL | CUT RESISTANT



ODOR CONTROL
BREATHABLE LINING
for extra
comfort



METAL
EYELETS
durable and
strong closing

CUT RESISTANT
Ballistic Nylon +
Microfiber

ALUMINUM
TOECAP
for impact
resistance

FLEXGUARD®
penetrating
resistant insert

DUAL DENSITY PU
MIDSOLE
high rebound and
shock absorption

RUBBER
OUTSOLE
for slip resistance
control

DIORITE S3 SRC CR

- Microfiber/nylon upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- Mesh lining
- Odor control
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)

STUR | SCORIA

Comfort, durability and safety are combined with the highest level of protection. This full grain leather mid-cut model has a quick release closure for quick on and off actions.

The heat-resistant stitching is flame-retardant, which means that this mid-cut model offers the perfect protection to welders, both indoors and outdoors.

WELDING | ALL SEASON | HEAVY INDUSTRIAL



ODOR CONTROL
BREATHABLE LINING
for extra
comfort



QUICK
RELEASE
Velcro closing

FLAME
RETARDANT
Printed leather +
fireproof stitching

ALUMINUM
TOECAP
for impact
resistance

FLEXGUARD®
penetrating
resistant insert

DUAL DENSITY PU
MIDSOLE
high rebound and
shock absorption

RUBBER
OUTSOLE
for slip resistance
control

SCORIA S3 SRC (welder)

- Printed leather upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- Velcro closure
- Mesh lining
- Odor control
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)

STUR | BAUXITE

Looking for safety in style? Then this stylish boot is designed especially for you. Made from pull up leather, they are easy to put on and take off. Perfect for those moments when you need to switch working environments.

The CI (cold insulating) certified outsole makes the boot perfect for cold conditions. Extreme grip, durability and comfort are also a matter of course here.

OUTDOOR | COLD WEATHER | HEAVY INDUSTRIAL





ODOR CONTROL
BREATHABLE LINING
for extra
comfort

EASY ON/OFF
ergonomic boot
construction

WATER
REPELLENT
Ballistic Nylon +
Microfiber

ALUMINUM
TOECAP
for impact
resistance

RUBBER
OUTSOLE
for slip resistance
control

FLEXGUARD®
penetrating
resistant insert

DUAL DENSITY PU
MIDSOLE
high rebound and
shock absorption

BAUXITE S3 SRC CI

- Pull up leather upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- Mesh lining
- Odor control
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)

STUR | DIONTE

This mid-cut safety shoe made of microfiber is designed for cold weather conditions. The outsole has an extra certification, CI (cold insulating) that keeps the foot warm.

With the integrated BOA® Fit System, the shoe always fits perfectly around the foot, providing extra comfort. The ideal combination of extreme grip, durability and comfort.

OUTDOOR | COLD WEATHER | HEAVY INDUSTRIAL



ODOR CONTROL
BREATHABLE LINING
for extra
comfort

BOA FIT
SYSTEM
for quick and
strong closing
with perfect fit

WATER
REPELLENT
Microfiber

ALUMINUM
TOECAP
for impact
resistance

FLEXGUARD®
penetrating
resistant insert

DOUBLE DENSITY
PU MIDSOLE
high rebound and
shock absorption

RUBBER
OUTSOLE
for slip resistance
control

DIONTE S3 SRC CI

- Microfiber/nylon upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- BOA® Fit System
- Mesh lining
- Odor control
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)

STUR | KYANITE

This boot combines safety, durability and comfort with the ability to perform in extremely cold weather conditions. Made of high quality pull up leather and equipped with an insulating faux fur lining in the upper.

At the foot, the shoe is equipped with an insulating Vegam lining. Vegam is a synthetic insulating material that is very breathable. It retains heat efficiently. The outsole is CI-certified (cold insulating).

With the integrated BOA® Fit System, you can always quickly and effortlessly achieve the perfect fit.

OUTDOOR | COLD WEATHER | HEAVY INDUSTRIAL



COLD
INSULATING
faux fur
lining

BOA FIT
SYSTEM
for quick and
strong closing
with perfect fit

WATERPROOF
Pull up leather
with HDry®
membrane

ALUMINUM
TOECAP
for impact
resistance

FLEXGUARD®
penetrating
resistant insert

DOUBLE DENSITY
PU MIDSOLE
high rebound and
shock absorption

RUBBER
OUTSOLE
for slip resistance
control

KYANITE S3 SRC CI

- Pull up leather/nylon upper/abrasion resistant rubber toecap
- FlexGuard® composite penetration resistant insert
- Aluminum toecap
- BOA® Fit System
- Faux fur/vegam lining
- Dual density PU-/rubber sole (Michelin)
- Width W
- Size range: 37-48
- UK size range: 4-13 (including 6.5 and 9.5)