# BATA DUSTRIALS CATALOG 2021-2022



THE SAFETY SHOE

SERIOUSLY.

## YOUR SAFETY It may not come as a surprise to you, but we are in the business of keeping professionals safe. And it doesn't get any more responsible than that. Or does it? Responsibility also means being honest. And to be honest, there is still a world to win for us when it comes to responsibility in terms of sustainability. **IS OUR RESPONSIBILITY,**

Of course, our company cannot simply become 100% 'green' overnight. Still we have made progress. We use more and more sustainable materials, work according to more eco-intelligent processes, and are steadily reducing our energy consumption. As we feel responsible for the people wearing our safety shoes, we feel responsible for our planet and the next generations living on it. A safer and cleaner footprint? We are on it!

Enjoy our brand new catalog and if you have any questions or suggestions, please mail us at nl.marcom@bata.com.

Stay safe,

Martijn Mathot Managing Director





# Content

Finding the Perfect Match STUR collection SUMM<sup>+</sup> collection Radiance collection 3B-Motion Mammoet collection SportMates<sup>®</sup> collection Eagle collection Forward collection BOA<sup>®</sup> Fit System Walkline<sup>®</sup> Evo Traxx collection Enduro ACT collection Odor Control Enduro PWR collection HDry® Helix collection Longreach Boa Nova collection **Classics** collection City collection Bickz collection Hero collection PVC boots collection Find your shoe The Safety Standard Socks collection Inlay Soles collection Bata adapt®

# <section-header>THE SAFETY SHOE 3

#### CONTENT

6
8
14
20
24
26
30
32
34
37
38
40
44
49
50
53
54
56
58
60
63
64
68
70
72
75
76
88
90

# FINDING THE PERFECT MATCH

We know what moves you. We know that people work at their best when they have the right equipment, are well-protected and feel comfortable. Keeping them safe, healthy, active and energized. That's exactly what we're going for.

Through our extensive knowledge and broad experience in various working environments, we know exactly what you need, what your circumstances are, what challenges you face and how you move throughout your day.

Bata Industrials has selected 6 main industries to focus on when we develop our shoes. But it doesn't stop there! We know how much jobs in a single area can vary. That's why we created a perfect footwear solution for any job that needs to be done. The perfect match for your needs and wishes. We are more than happy to advise you.

For example, we have developed different sole materials and profiles for any working surface. And no matter what climate or weather condition you work in: we have the right upper available. From waterproof to extremely breathable. Whatever the environment or circumstances, Bata Industrials always has The Safety Shoe.

SERIOUSLY.



CONSTRUCTION



**HEAVY INDUSTRY** 



LIGHT INDUSTRY

#### FINDING THE PERFECT MATCH



**TRANSPORT & LOGISTICS** 



AUTOMOTIVE



AGRICULTURE



#### Untouchable in heavy duty.

Meet STUR! The first safety shoe that offers the highest possible heavy duty protection combined with optimum comfort and a stylish design. Made for extreme working conditions. With the use of the best and most durable materials like high-quality leather, microfiber or a special cut resistant ballistic nylon. Featuring a penetration resistant insert of FlexGuard<sup>®</sup> composite and aluminum toecap for maximum protection. STUR is the first collection with a double density PU midsole. It absorbs shocks and returns energy to the wearer, reducing fatigue. Combined with an extra strong and abrasion resistant rubber outsole (SRC), developed in collaboration with Michelin. Inspired by the tire of an all-terrain vehicle for the best possible grip. For more comfort these shoes feature a very comfortable Premium Fit inlay sole.

#### **BASALT S3**

- > Pull up leather/nylon upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
  - Aluminum toecap
  - Mesh lining
     Odor Control
  - > Dual density PU-/rubber sole (Michelin)
  - > Width W
  - Size range: 37–48
  - > UK size range: 4-13 (including 6.5 and 9.5)



#### **BAUXITE S3**

- > Pull up leather upper/abrasion resistant PU toecap
- FlexGuard<sup>®</sup> composite penetration resistant insert
- Aluminum toecap
- > Mesh lining
- > Odor Control
- > Dual density PU-/rubber sole (Michelin)
- > Width W
- Size range: 37-48
  UK size range: 4-13 (including 6.5 and 9.5)



#### **DIONTE S3**

- > Microfiber/nylon upper/abrasion resistant PU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > BOA® Fit System
- > Mesh lining
- > Odor Control
- > Dual density PU-/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)



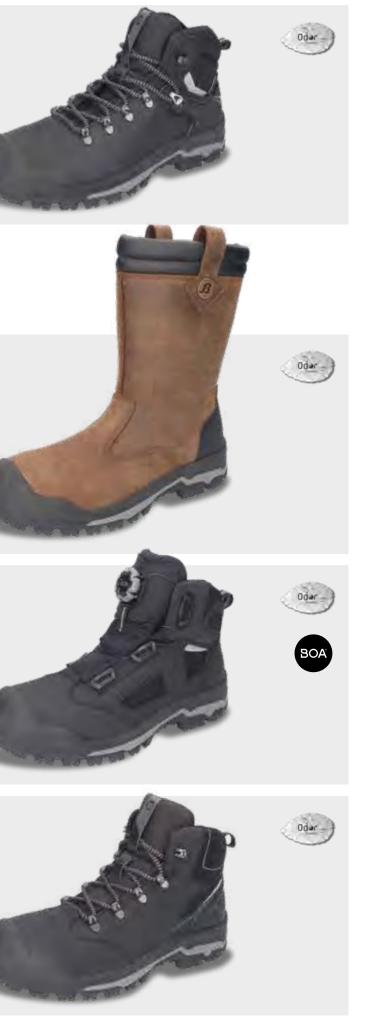
#### **DIORITE S3**

- Microfiber/ballistic nylon upper/abrasion resistant PU toecap
   FlexGuard<sup>®</sup> composite penetration resistant insert
- > FlexGuard® compo
   > Aluminum toecap
- Mesh lining
- > Odor Control
- > Dual density PU-/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)



Cut sistant

#### **STUR** COLLECTION



#### **GALENA S3**

- > Pull up leather/nylon upper/abrasion resistant PU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecan
- > Mesh lining
- > Odor Control
- > Dual density PU-/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)



# CAN BE PERFECTLY COMR **SOCKS (P.78)**





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**BATA INDUSTRIALS** 

THE SAFETY SHOE

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SOLES BY

UR

**GENERATOR BETWEEN THE** 

OK, WILL, GREAT IF YOU CAN DO THAT. BRRRR, IT'S FREEZING COLD ALREADY!

무夫

**EXTREME GRIP, PERFECTLY** 

**INSULATED AND WATERPROOF!** 

EXACTLY WHAT YOU NEED IN

COLD, WET ENVIRONMENTS!

MICHELIN

I'M WEARING TOTALLY THE WRONG SHOES ....

 $\sim$ 

IS STILL A MYSTERY .....

HLAPPI

#### **KYANITE S3**

- > Pull up leather/nylon upper/abrasion resistant PU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > BOA® Fit System
- > Faux fur/VEGAM lining
- > Odor Control
- > HDry® waterproof membrane
- > Dual density PU-/rubber sole (Michelin)
- > Width W

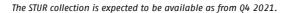
53

> Size range: 37-48 > UK size range: 4-13 (including 6.5 and 9.5)



- > Printed leather upper/abrasion resistant PU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > Quick release closure
- > Mesh lining
- > Odor Control
- > Dual density PU-/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5) > EN20349-2:2017 (Welding)







#### LASTS WITH THE BATA RECIPE

All STUR models have the well-known Bata Fitting: a last developed especially for and by us, our secret recipe. A last is a mold made according to the average shape of feet. It is the same last we used for our Traxx collection. A last that has proven itself for over 20 years. A tailor-made last for safety shoes, based on the average foot needing ultimate protection and comfort.

#### MADE FOR EXTREME CONDITIONS

All seven models have an upper made of high-quality leather, strong microfiber or a special ballistic nylon, and are water-repellent or have a waterproof HDry® membrane. The special double injection PU-PU/rubber sole is totally unique: together, the soles offer perfect grip, stability, shock absorption and energy return. Basalt and Galena are also equipped with a TPU ankle support that provides additional reinforcement and stability. The safety toecap is made of aluminum, and the penetration resistant insert is made of FlexGuard® composite. For more comfort, we have combined these materials with a very comfortable Premium Fit inlay sole and Odor Control. Almost all models have a 3D breathable mesh lining, 3D mesh is an open structure that allows air to circulate. In combination with the Odor Control treatment, ensuring fresh feeling feet all day long.

#### LIGHTWEIGHT ALUMINUM SAFETY TOECAP

STUR shoes are equipped with a lightweight aluminum toecap. Much lighter than traditional steel and yet just as safe. The aluminum version is sturdy and makes walking easier and lighter, without compromising on protection or safety.

DOUBLE PU-MIDSOLE FOR SHOCK ABSORPTION AND REBOUND

These two PU layers provide the perfect balance between

lot of energy, thus reducing fatigue. The second PU-midsole

provides great shock absorption after impact. The retained

energy is returned to the foot by the upper midsole.

rebound and shock absorption. The upper PU-midsole returns a

The new STUR collection is made for extreme working inditions. The specially developed Bata Fitting last indicates comfort. The sole is also unique, the developed indicate absorbs shocks and returns energy the is also indicate absorbs shocks and returns energy the is also in reduces fatigue considerably. The lower midsole is reduces fatigue considerably. The upper midsole also is ensures a better connection between the upper and is ensure and therefore provides good and ensures and is ensure and therefore provides and accessing and therefore provides and is ensure and therefore provides good and ensures and therefore provides good and ensures and is ensure and therefore provides good and ensures and ensures and is ensure and therefore provides good and ensures and

#### MICHELIN OUTSOLE

For decades, MICHELIN have been developing and improving the performance of their tires. A benchmark name when it comes to grip. Especially for the STUR collection, we developed a PU– PU/rubber sole with double injection technology, in cooperation with MICHELIN. Made from a strong heavy duty material. Inspired by the MICHELIN CROSSGRIP tire for even more traction, stability and shock absorption. The sole has a abrasion resistant outer toecap. Strong and powerful, with the grip of an all-terrain vehicle. Excellent performance from start to finish.

12 | Bata Industrial

#### **STUR COLLECTION**

fairs!

# **SETURA** untouchable in heavy duty



#### No compromise.

Introducing the SUMM<sup>+</sup> collection: high-resistance safety shoes combining safety, durability and comfort, without ever compromising on style.

The SUMM collection features seven lightweight, stable and slip resistant models. Designed with an eye for Italian craftsmanship and style, these safety shoes look stylish and keep your feet protected even in the toughest work conditions. From leather to technical nylon, microfiber, PUTek® and

more, all premium materials in SUMM reflect their superior performance and longevity. SUMM safety shoes feature a PU/TPU-sole (SRC) with a uniquely designed profile surface for an advanced level of slip resistance. Lightweight aluminum toecaps and FlexGuard<sup>®</sup> composite penetration resistant inserts provide maximum protection. The Premium Fit inlay sole offers greater comfort, shock absorption and stability. Plus, every SUMM model is EN ISO 20345:2011 certified and ESD.

#### SUMM<sup>+</sup> THREE ESD S1P

- > 3D breathable mesh/microfiber upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



#### SUMM<sup>+</sup> FOUR ESD S1P

- > 3D breathable mesh/microfiber upper
- > BOA® Fit System
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



#### SUMM<sup>+</sup> ONE ESD S3

- > Technical nylon/microfiber upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48 > UK size range: 5-13 (including 6.5 and 9.5)



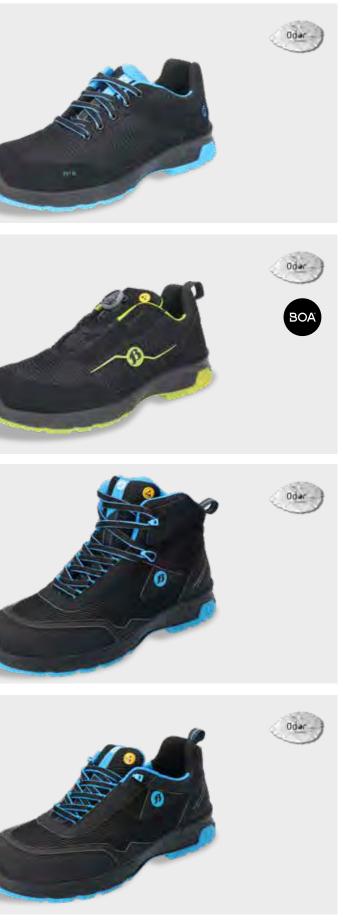
#### SUMM<sup>+</sup> TWO ESD S3

- > Technical nylon/microfiber upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)





#### SUMM<sup>+</sup> COLLECTION





## safety + durability + comfort + style

#### SUMM<sup>+</sup> SIX ESD S3

- > Microfiber/mesh upper
- > FlexGuard® composite penetration resistant insert
- Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



#### SUMM<sup>+</sup> SEVEN ESD S3

- > PUTek®/textile upper
- > BOA® Fit System
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Aluminum toecap
- > Mesh lining
- > Odor Control
   > PU/TPU-sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)









No compromise. safety + durability + comfort + style

#### SUMM<sup>+</sup> COLLECTION

# HAND-CRAFTED IN ONE OF ITALY'S MOST FAMOUS SHOE MAKING DISTRICTS, SUMM\* IS **ITALIAN MADE AND DESIGNED**

Italian artisan traditions blend seamlessly with today's most innovative technology to guarantee quality, comfort and style. Characterized by the Italian eye for detail, this collection puts as much emphasis on safety and durability. Modern materials, sophisticated manufacturing processes, and a sixth sense for fashion come together into one grand design.

#### COMFORT

The Premium Fit inlay sole features a mesh top layer. The POLIYOU® foam technology provides outstanding breathability, shock absorption, and antibacterial and moisture-absorbing properties. Special zones provide support and stability, with added shock absorption for improved energy. Designed for maximum comfort.

#### LIGHTWEIGHT ALUMINUM TOECAP

The SUMM<sup>+</sup> collection features a lightweight aluminum toecap, which is much lighter than traditional steel yet just as safe. The aluminum application is robust, making walking around easier and lighter without compromising protection or safety levels.



Fun fact: The '51° N' symbol found on our shoes stands for Bata Industrials' main headquarters in Best, the Netherlands, located at 51.492406° latitude.

#### **SLIPRESISTANCE**

#### **SUMM<sup>+</sup>** COLLECTION

Slips, trips and falls are the number one cause of accidents in the workplace. This makes slip resistance one of the most important elements of a safety shoe. Every SUMM<sup>+</sup> model is equipped with a SRC certified TPU-outsole with deeper tread grooves for better grip. SRC certification means the sole's slip resistance has been tested on both ceramic tiles covered in Sodium Lauryl Sulphate (soap) and on a steel surface with glycerol (SRA + SRB = SRC). The TPU-outsole passed both tests with flying colors.



#### Seriously safe. Seriously boosting.

The Radiance collection is designed with an eye for style, safety and comfort. In addition to the sporty look, the shoes offer maximum protection and ultimate comfort. All day long. To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole with 3B-Motion Technology: Bata's Boosting Base. This gives feet a huge power boost every step of the way. In combination with an inlay sole of high elastic EVA and the robust SRC certified Vibram<sup>®</sup> outsole, this ensures an optimal level of comfort and energy return. Even after a long working day your feet still feel comfortable and you still have a lot of energy left!

#### FIT ESD S1P

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
  - Composite toecap
  - > Mesh lining
  - > EVA/rubber sole (Vibram®)
  - > Width W
  - > Size range: 35-47
  - > UK size range: 2-12 (including 6.5 and 9.5)



#### **SPARK ESD S1P**

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)



#### VIGOR ESD S1P

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert Composite toecap
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)



#### VIM ESD S1P

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > EVA/rubber sole (Vibram®)
- > Width W

S1P

- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)

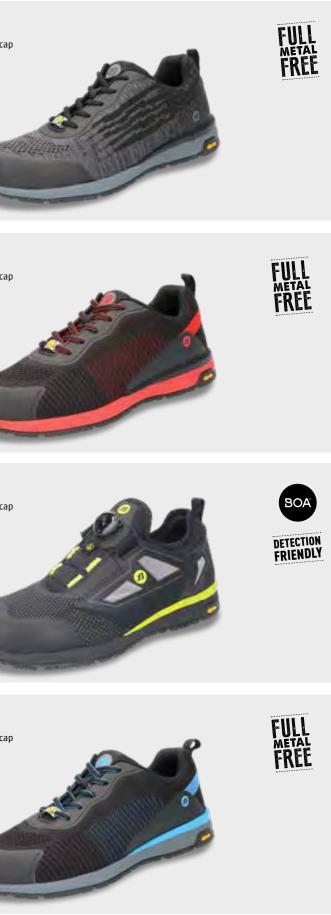




20 | Bata industrials

> FlexGuard<sup>®</sup> composite penetration resistant insert Composite toecap > Mesh lining

#### **RADIANCE** COLLECTION



#### **ENERGY ESD S3**

- > Mesh/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)





#### "Even after a long working day your feet still feel comfortable and you still have a lot of energy left!"

#### VIBE ESD S3

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap > BOA® Fit System
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47 > UK size range: 2-12 (including 6.5 and 9.5)







FULL METAL FREE

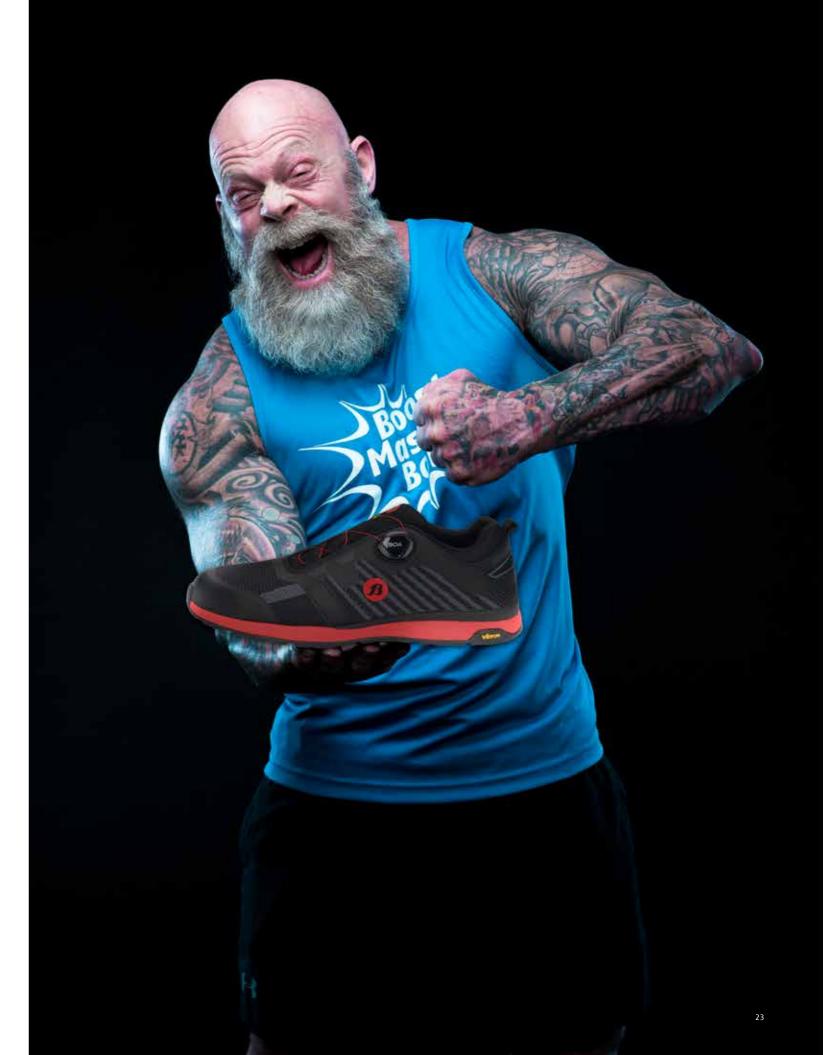
FULL METAL FREE

## UP ESD S3

- > Mesh/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)







#### **RADIANCE** COLLECTION

To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole, using our own developed 3B-Motion technology: Bata's Boosting Base. The special molecular EVA structure is arranged in such a way that very little energy is lost upon ground impact. The use of specially formulated EVA material with high cushioning and elastic properties increases the level of comfort even further. What's more, you will get a real power BOOST when you are walking and, as a result, you will feel more energized.

# TOTR FEEL **3B-MOTION:** BATA'S BOOSTING BASE

#### **ENERGY RETURN CUSHION**

As a global leader in safety shoes, Bata Industrials has carefully adapted the highly boosting properties of EVA in the midsole. EVA is a common cushioning material in modern sports shoes, but the movements you make while working are different from when you are jogging; you lift, turn, kneel, bend and so on. It is therefore essential to get maximum feet and knee support. That is why we have performed numerous density tests in order to create a perfect balance between cushioning, energy return and stability.

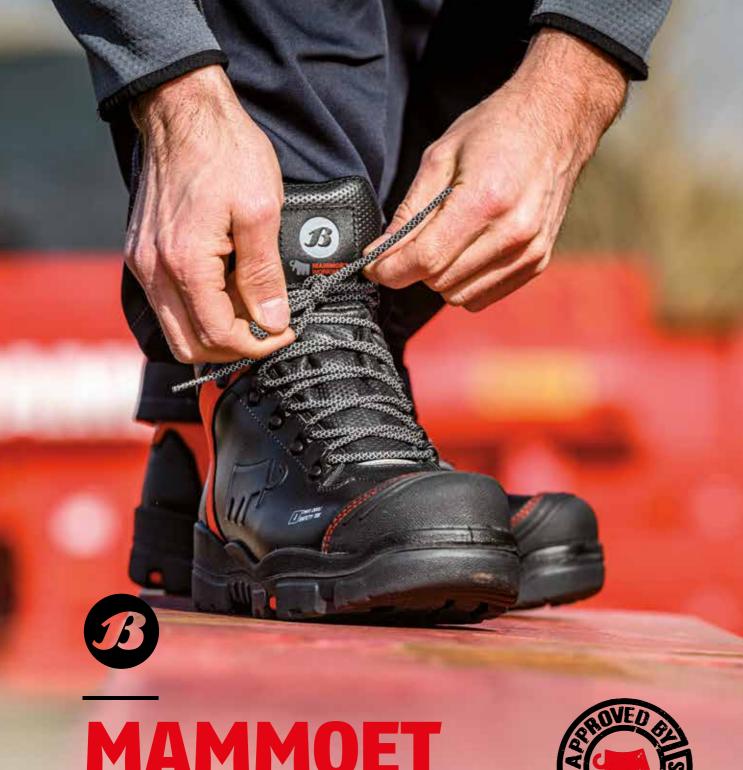
#### **3B-MOTION**

#### STABILITY

The midsole hardness is 48 shore C. Wearing tests have proven that this is the right amount of softness to get the best balance between maximum feet comfort and stability. To ensure maximum stability, a stabilizer is placed on the upper at the heel.

#### COMFORT

By experimenting with the hardness of the midsole, we did not have to settle for a hard, uncomfortable rubber midsole or a structureless fluffy midsole. By incorporating our 3B-Motion technology, we have managed to create a perfect rebound, and therefore a smooth and comfortable feel. You can feel the boost in each step!



# MAMMOET **COLLECTION**



#### Extreme safety for extreme conditions.

Mammoet makes high demands on the safety shoes for their professionals. Bata Industrials has all the expertise and years of experience to make the best safety shoes. Together we have developed a collection of shoes, boots and socks of superior quality. The shoes and boots are made of full grain leather with an extra soft PU inlay sole and a SRC certified rubber

outsole. A premium collection that incorporates the latest technologies. The innovative Tunnelsystem® provides maximum shock absorption. Thanks to the HDry<sup>®</sup> membrane the shoes are waterproof, Odor Control® prevents unpleasant odors and the breathable Bata Cool Comfort<sup>®</sup> lining keeps your feet cool and dry. All to keep you fit, alert and therefore safe at work.

#### **ANCHOR S3**

- ANKLE HIGH MODEL WITH LACES AND ZIPPER
- > Full grain leather/abrasion resistant TPU upper/
  - abrasion resistant rubber toecap
  - > FlexGuard<sup>®</sup> composite penetration resistant insert
  - Composite toecap > Dirt proof zipper
  - > Bata Cool Comfort®-lining
  - > Odor Control
  - > HDry® waterproof membrane
  - > PII/rubber sole
  - > Width: XW
  - > Size range: 36-49
  - > UK size range: 3-14 (including 6.5 and 9.5)



#### **BARGE S3** PULL ON BOOT

- > Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert > Composite toecap
- > Pull-up straps
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole
- > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)



#### **BOLSTER S3**

- HIGH MODEL WITH LACES AND ZIPPER
- > Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert > Composite toecap
- > Dirt proof zipper
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole
- > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)

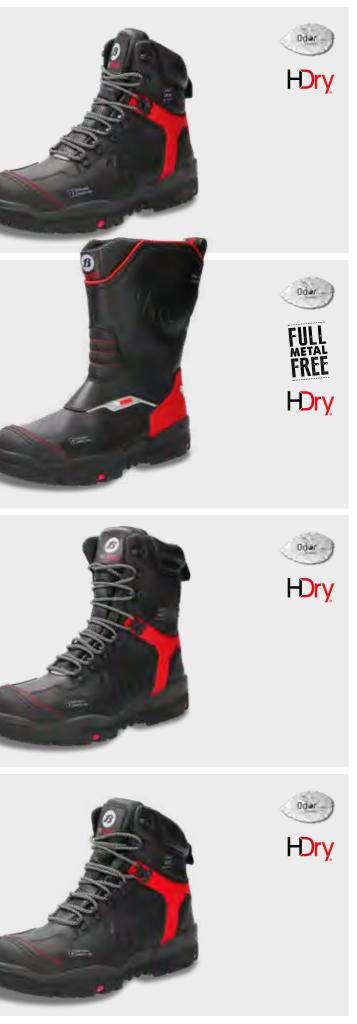


#### WINCH S3 ANKLE HIGH MODEL WITH LACES

- > Full grain leather/abrasion resistant TPU upper/
- abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Composite toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole
- > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)



#### MAMMOET COLLECTION



#### MAMMOET ALLROUND ALL SEASONS SOCK

- > Calf-length sock (also to wear in the Bolster and Barge) > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot > Special zones provide protection for heel, toe and Achilles
- > Leg, ankle and arch support
- > Smooth board
- > Comfort seam

- > Extra protection and comfort due to the terry sole
- Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber
- Composition: 49% cotton, 22% polyamide, 17% Pro-Cool® (polyester), 9% Amicor™ (acrylic), 2% Lycra<sup>®</sup> (elastane), 1% Bekinox<sup>®</sup> (metal fiber) Available in: black with red accents Sizes: 35-38 / 39-42 / 43-46 / 47-50
- **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15





#### **Collaboration between Mammoet and Bata Industrials: Best of both worlds**

For this new collection of safety shoes and boots we have joined forces with Mammoet. With the common goal: to guarantee professionals the best possible protection. Both companies have a long history as market leaders in their field. And both are headquartered in the Netherlands. From there, we both derive maximum value from our global presence. Bata Industrials is part of the Bata Shoe Organization, the world's largest shoe manufacturer.

Safety, health and comfort. Bata Industrials is constantly pushing the boundaries in these areas. Combining our extensive expertise and experience with first-class materials, the most advanced techniques and the latest insights into design and comfort. We collaborate with scientists and carry out extensive tests in our own SATRA certified laboratory. Only when a shoe has passed all the tests it is ready to be worn. So that you stand strong, walk confidently and are safe in all conditions.

Now Mammoet and Bata Industrials are combining their knowledge and skills. The result: a new shoe collection that meets the highest safety requirements for safety shoes. The new Mammoet Footwear collection brings together the best of both worlds.





#### MAMMOET COLLECTION









# COLLECTION

The SportMates<sup>®</sup> collection with four new models focuses on safety, breathability and lightweight. With their sporty style and lightweight design, SportMates are the perfect solution for every sporty and price-sensitive professional. The SRC certified rubber outsole is equipped with our Tunnelsystem®: an ingenious system we developed with Prof. Dr. W. Baumann, an established professor of

biomechanics. This built-in shock absorber helps prevent fatigue, loss of concentration and accidents. A soft cushioning EVA midsole provides excellent comfort and high shock absorption. The midsole is combined with a latex foam inlay sole and a lightweight upper made of breathable materials. These unique features ensure optimal climate and comfort in the shoe, all day long.

#### **RISE S1P**

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)



#### "Four new models: ultimate protection in a sporty style."

#### SET S1P

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Mesh lining
- > EVA/rubber sole
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)





#### **DENSE S3**

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)



**BRISK S3** 

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)



The updated SportMates collection is expected to be available as from Q2 2022. Current models will be available until then.



#### SPORTMATES® COLLECTION





# COLLECTION

The unique Eagle collection has been designed with one goal in mind: to offer maximum safety, comfort and design, at the most competitive price. The Eagle is light: about 100 grams lighter than comparable safety shoes. The PU-foamed OrthoLite inlay sole provides a comfortable and soft feeling. The newly developed SRC certified outsole is equipped with the Easy Rolling System<sup>®</sup> and the new ingenious Tunnelsystem<sup>®</sup>. Combined with a softer density PU midsole, it offers maximum stability and grip.

#### FALCON ESD S1

- > Suede leather upper
- Steel toecap
- > Velcro closure
- > Mesh lining
- > Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2–14 (including 6.5 and 9.5)



#### **INTREPID S3**

- > Action Leather upper/abrasion resistant PU toecap
- Steel penetration resistant insert
- > Steel toecap > Mesh lining
- > Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)







#### "This ultralight shoe offers unprecedented comfort and safety for this price in its category."

#### **SHEPARD S3**

- > Action Leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Mesh lining
- > Dual density PU-sole > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)











#### Seriously safe. Seriously made in Holland.

Forward safety shoes are designed to deliver the highest level of protection and comfort. The incorporated Walkline® Evo technology reduces fatigue and keeps you energized. The perfect degree of shock absorption reduces impact to the joints, to help prevent injuries and tiredness. The light double density PU-sole provides supreme grip and slip resistance, far exceeding the SRC standard. Every Forward model is detection friendly or even completely metal free and equipped with our moisture absorbing Premium Fit inlay sole. With a variety of high class upper materials there is a perfect match for almost any working environment.

#### HELSINKI 3 ESD S1P

- > Microfiber/textile upper
- FlexGuard<sup>®</sup> composite penetration resistant insert
- > Thermoplastic toecap
- Velcro closure
   Bata Cool Comfort®-lining
- > Odor Control
- Dual density PU-sole
- > Width W
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)





#### "The incorporated Walkline® Evo technology reduces fatigue and keeps you energized, all day long."

#### LEGEND ESD S1P

- Textile/leather upper/abrasion resistant TPU toecap
- FlexGuard<sup>®</sup> composite penetration resistant insert
- Thermoplastic toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- Dual density PU-sole
   Widths W-XW
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13
- (including 6.5 and 9.5)



#### ENGINE ESD S3

- Full grain leather upper/abrasion resistant PU toecap
   FlexGuard<sup>®</sup> composite penetration resistant insert
- Thermoplastic toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Widths W-XW
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13
- (including 6.5 and 9.5)



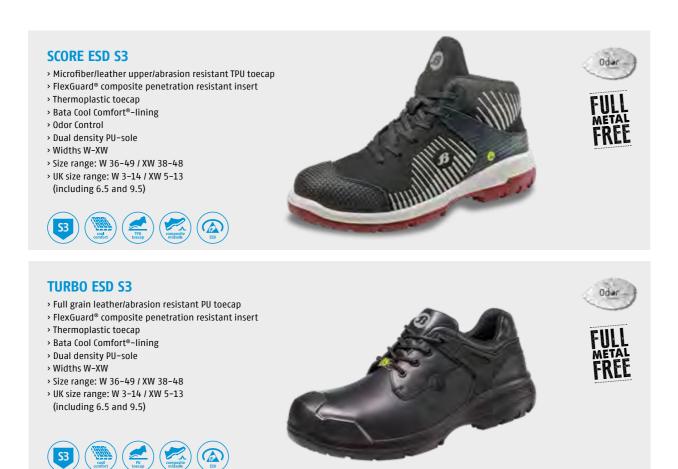
#### FORWARD COLLECTION







#### "The right level of shock absorption reduces impact to the joints to help prevent injuries and fatigue."





#### FORWARD COLLECTION



Forward Legend features an adjustable dial and a super-strong lightweight cable in flexible cable guides that allow the shoe to be tightened. By turning the knob, the cable is tightened, loosened (quick release) and clicked into place. It ensures an even distribution of pressure. Each configuration is specially designed for performance.

• Adjustable fit

BOA®

- Automatic, even pressure distribution with every step
- Adapts to changing working conditions in the shoe
- No uncomfortable pressure points
- Does not loosen and therefore prevents tripping or falling

#### **DURABLE QUALITY, GUARANTEED.**

# EVO

Walkline® is an ergonomic system that Bata Industrials has developed together with biomechanical researcher Terje Haugaa. Haugaa found that more than 30% of people who wear safety shoes have one or more health-related foot problems. Reason; many safety shoes are designed with a 'banana' shape that forces the foot into an unnatural position. To solve this problem, Bata Industrials and Terje Haugaa developed Walkline<sup>®</sup> years ago.

Many years of further research and development led to the latest Walkline® technology: Walkline® Evo. This technology offers durable comfort, excellent grip and outstanding shock absorption. The natural last provides the perfect fitting for the foot, with the heel lock securing the heel of the foot. Flexlines provide maximum flexibility needed in dynamic work environments and offer a natural support in every step. As a result you become less tired and walk more energetically.

#### ERGONOMIC Walkline<sup>®</sup> Evo is ergonomic, based on

applied science to maximize productivity of the foot motion by reducing fatigue and creating great comfort. Walkline® Evo guides and supports the foot to make natural movements and to use the momentum of the motion. The integrated, high-technology shank provides stability at the midfoot. Walkline® Evo helps you to stand and walk in a correct anatomical position.

#### **DURABLE COMFORT**

When you walk all day in your safety shoes, comfort has to be a top priority. Walkline® Evo offers durable comfort, supporting the foot movement in a healthy way. As an addition to the Walkline<sup>®</sup> Evo system, we integrated an extra thick inlay sole that stimulates natural foot movement and provides an extraordinary cushioning effect.

**FLEXLINES** Walkline<sup>®</sup> Evo incorporates

smart flexlines that follow the foot's natural flex zones, offering maximum support, grip and flexibility.





Optimal grip is essential in all work environments. Slipping and falling account for many accidents on the work floor, which is easily avoided by wearing the right safety footwear. Walkline® Evo features anti-slip soles, which provide outstanding grip. We have added additional Flex Grip solutions in the design of our outsole for extra anti-slip purposes.

**HEEL LOCK** natural foot motion.

Our heel lock makes sure the foot stays in the right position, locking it to support the





#### WALKLINE<sup>®</sup> EVO





Walkline<sup>®</sup> Evo offers perfect fitting by following the shape of the foot. Conventional shoe lasts force the foot into an unnatural banana shape, which can create anatomical problems. Walkline® Evo has a straight last, designed to fit the contour of the foot, keeping the foot in a secure position.







#### SHOCK ABSORPTION

Walkline® Evo makes light work of hard surfaces. The Tunnelsystem<sup>®</sup> helps manage impact, providing energy return and cushioning. Our intelligent combination of midsole, outsole, inlay sole and in some cases shank can absorb shocks. This technology helps reduce impact to the joints, which reduces injuries and fatigue.

# TRAXK COLLECTION

#### Seriously safe. Seriously reliable.

Sal I

More than twenty years ago, we developed the Traxx collection in accordance with all legal, health and safety requirements. Now the models are equipped with the latest technologies and are still amongst our bestsellers. With a steel toecap, SRC certified outsole, high-quality inlay sole and penetration resistant insert made of steel or FlexGuard® composite, the Traxx models set the new standard for safety shoes. Some models are water-repellent or even waterproof thanks to the HDry® membrane. And some shoes are equipped with an abrasion resistant TPU toecap to provide extra protection. The Traxx collection is specially designed to give your feet the best comfort. All day long.

#### TRAXX 23 S1P

- > Nubuck leather/textile upper/
- reflective material
- Steel penetration resistant insert
- Steel toecap
- > Bata VentAir®-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### TRAXX 24 S1P

- > Nubuck leather/textile upper/
- reflective material
- > Steel penetration resistant insert
- Steel toecap
- > Bata VentAir®-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3–13 (including 6.5 and 9.5)



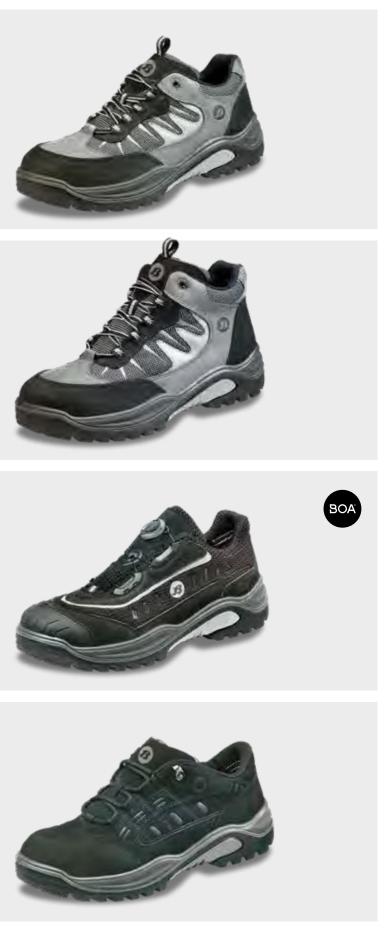
#### **TRAXX 213 S1P**

- > Nubuck leather/textile upper/
- abrasion resistant TPU toecap
- FlexGuard<sup>®</sup> composite penetration resistant insert
- > Steel toecap
- > BOA<sup>®</sup> Fit System
- > Bata Cool Comfort®-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### TRAXX 91 S2

- > Nubuck leather upper
- > Steel toecap
- > Bata VentAir®-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)





B

#### **TRAXX** COLLECTION

#### **TRAXX 92 S2**

- > Nubuck leather upper
- > Steel toecap
- > Bata VentAir®-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)





#### **TRAXX 95 S3**

- > Nubuck leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Bata VentAir<sup>®</sup>-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 39-48
- > UK size range: 6-13 (including 6.5 and 9.5)



#### TRAXX NXT 96 S3

- > Nubuck leather/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3–13 (including 6.5 and 9.5)



#### **TRAXX NXT 97 S3**

- > Nubuck leather/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)







#### **TRAXX 203 S3**

- > Nubuck leather upper/abrasion resistant TPU toecap > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### **TRAXX 204 S3**

- > Nubuck leather upper/abrasion resistant TPU toecap
- Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort<sup>®</sup>-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### **TRAXX 218 S3**

- > Full grain Crazy Horse leather/Nappa leather upper/ abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



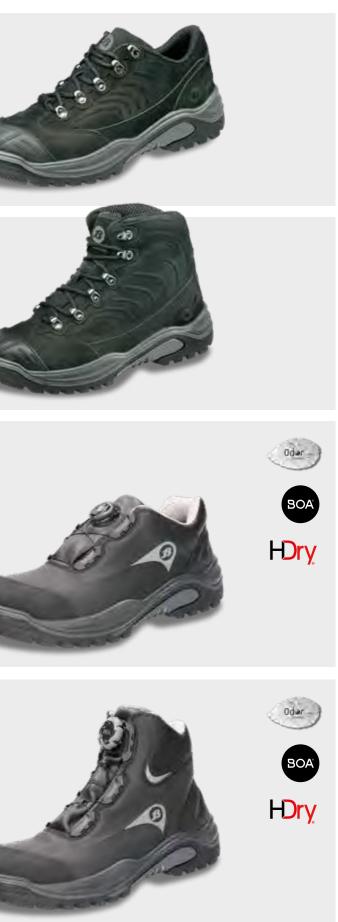
#### **TRAXX 219 S3**

- > Full grain Crazy Horse leather/Nappa leather/ abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry<sup>®</sup> waterproof membrane
- >QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)





#### **TRAXX** COLLECTION



# ENDURO ACT COLLECTION

#### Seriously safe. Seriously supportive.

15

Comfort and support are the key words for our Enduro ACT collection. These shoes include the Walkline® 2.0 technology and many comfort features that reduce fatigue and keep you energized. The PU outsole is SRC certified. Purpose-made for general use, ACT offers lightweight, comfortable and sporty designs. The white ACT156 encompasses technology and quality materials such as microfiber. This importantly assists in maintaining the right level of hygiene in sectors like the food industry.

#### ACT124 ESD S1

- > Nubuck leather/mesh upper
- > Steel toecap
- > Bata Cool Comfort®-lining
   > Odor Control
- Dual density PU-sole
- > Widths W-XW-XXW
- > Size range: W 38-49 / XW 38-49 / XXW 40-46
- > UK size range: W 5-14 / XW 5-14 / XXW 6.5-11 (including 6.5 and 9.5)



#### ACT143 ESD S1

- > Nubuck leather/mesh upper
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)



## 

#### ACT151 S1P

- Microfiber upper/abrasion resistant PU toecap
- FlexGuard<sup>®</sup> composite penetration resistant insert
- > Steel toecap
- > Velcro closure
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)



#### ACT152 ESD S1P

- Microfiber upper/abrasion resistant PU toecap
   FlexGuard<sup>®</sup> composite penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)





WALKLINE

#### ENDURO ACT COLLECTION

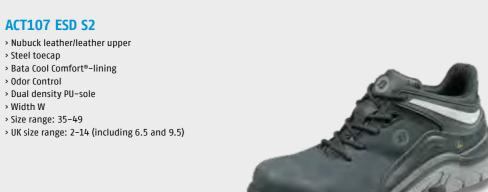


#### ACT153 ESD S1P

- > Microfiber upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)









#### "The innovative Walkline<sup>®</sup> system supports the foot in its natural position."

#### ACT113 S2 + ACT116 ESD S3

- > Full grain leather upper
- > Steel penetration resistant insert (ACT116 ESD)
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Widths ACT113: W
- > Widths ACT116: W-XW
- > Size range ACT113: 35-49
- > Size range ACT116: W 35-49 / XW 38-49
- > UK size range ACT113: 2-14 (including 6.5 and 9.5)
- > UK size range ACT116: W 2-14 / XW 5-14 (including 6.5 and 9.5)





#### ACT117 S2 + ACT120 ESD S3

- > Full grain leather upper
- > Steel penetration resistant insert (ACT120 ESD)
- Steel toecap
- > Bata Cool Comfort®-lining
   > Odor Control
- Dual density PU-sole
- > Widths ACT117: W
- > Widths ACT120: W-XW
- Size range ACT117: 35-49
- Size range ACT120: W 35-49 / XW 38-49
- > UK size range ACT117: 2-14
- (including 6.5 and 9.5)
- > UK size range ACT120: W 2-14 / XW 5-14 (including 6.5 and 9.5)



#### ACT112 ESD S3

- > Nubuck leather/leather upper
- > Steel penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
   > Odor Control
- Dual density PU-sole
- > Width W
- > Size range: 35-49
- > UK size range: 2–14 (including 6.5 and 9.5)

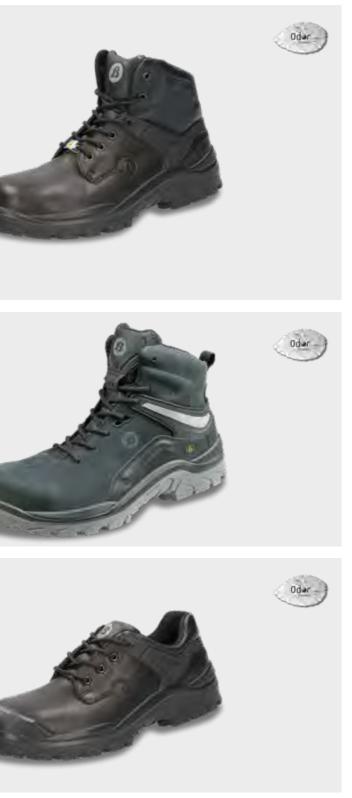


#### ACT115 S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Widths W-XW-XXW
- > Size range: W 35-49 / XW 38-49 / XXW 40-46
  > UK size range: W 2-14 / XW 5-14 / XXW 6.5-11
- (including 6.5 and 9.5)



#### ENDURO ACT COLLECTION



#### ACT119 S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecan
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Widths W-XW-XXW
- > Size range: W 35-49 / XW 38-49 / XXW 40-46
- > UK size range: W 2-14 / XW 5-14 / XXW 6.5-11 (including 6.5 and 9.5)





#### ACT141 ESD S3

- > Nubuck leather/leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Widths W-XW-XXW
- > Size range: W 35-49 / XW 38-49 / XXW 40-46
- > UK size range: W 2-14 / XW 5-14 / XXW 6.5-11 (including 6.5 and 9.5)



#### ACT142 ESD S3

- > Nubuck leather/leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > Dual density PU-sole
- > Widths W-XW-XXW
- > Size range: W 35-49 / XW 38-49 / XXW 40-46
- > UK size range: W 2-14 / XW 5-14 / XXW 6.5-11 (including 6.5 and 9.5)



#### ACT144 ESD S3

- > Full grain leather upper
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Leather lining
- > Dual density PU-sole
- > Widths W-XW
- > Size range: W 37-49 / XW 38-49 > UK size range: W 4-14 / XW 5-14
- (including 6.5 and 9.5)







#### ACT144 KN ESD S3

- > Full grain leather upper/abrasion resistant PU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Steel toecap
- > Leather lining
- > Dual density PU-sole
- > Widths W-XW > Size range: W 37-49 / XW 38-49
- > UK size range: W 4-14 / XW 5-14 (including 6.5 and 9.5)



#### ACT156 ESD S3

- > Microfiber upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control > Dual density PU-sole
- > Width W
- > Size range: W 35-48

> UK size range: W 2-13 (including 6.5 and 9.5)



# ODOR CONTROL IS THE ANSWER TO THE PROBLEM OF SHOES THAT SMELL BAD

Odor Control is a total solution that attacks and controls 99.9% of bacteria attracted to sweaty feet.

#### WHERE DOES THE SMELL COME FROM?

When feet sweat, they release moisture from the 250,000 sweat glands on each foot. Bacteria are attracted to this moisture, which they consume and then excrete as waste gases with an unpleasant and penetrating odor.

#### WHAT IS ODOR CONTROL?

Bata Industrials has worked together with scientists to develop a solution that not only eliminates odor, but is also completely ecofriendly. Whereas other methods leave a large environmental footprint, Odor Control is free of synthetic chemicals. It is based on a completely



#### **ENDURO** ACT COLLECTION





natural plant extract, derived from peppermint. Odor Control has the innate ability to control 99.9% of bacteria and even maintains its effect at temperatures of up to 240°C. This makes your feet feel fresh all day long.

#### **TESTED TO THE HIGHEST STANDARD**

Odor Control delivers excellent antimicrobial efficiency in AATCC 100 testing, as conducted by an independent laboratory. Tested and approved according to the strictest standards in the world for antibacterial finishes on textile materials, Odor Control is used not just in the sock liner of safety shoes, but in all areas surrounding the foot.

# ENDURO PWR COLLECTION

Heavy working conditions ask for solid shoes that provide optimum grip, comfort and support. That's where the PWR range comes in. The collection is designed to perfectly deal with rough ground such as gritty, concrete, and muddy surfaces.

The SRC certified rubber outsole has a wider and deeper profile and is resistant to heat up to 300° C. Although it's created to be tough, the ergonomic PWR collection incorporates the Walkline<sup>®</sup> 2.0 technology to help prevent fatigue and keep you on your toes.

WALKLINE®

#### **PWR308 S3**

- > Full grain leather upper
- > Steel penetration resistant insert > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW
- > Size range: W 38-48 / XW 38-48
- > UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)



#### **PWR309 S3**

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW-XXW
- > Size range: W 38-48 / XW 38-48 / XXW 40-46 > UK size range: W 5-13 / XW 5-13 / XXW 6.5-11
- (including 6.5 and 9.5)



#### **PWR311 S3**

- > Full grain leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW
- > Size range: W 38-48 / XW 38-48
- > UK size range: W 5-13 / XW 5-13
- (including 6.5 and 9.5)





#### **PWR312 S3**

- > Full grain leather upper/abrasion resistant PU toecap > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW-XXW
- > Size range: W 38-48 / XW 38-48 / XXW 40-46 > UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)
- S3 (With Conference of Confere



#### ENDURO PWR COLLECTION



#### **PWR318 S3**

- > Nubuck leather/textile upper/
- abrasion resistant PU toecap > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry<sup>®</sup> waterproof membrane
   > TriTech Plus<sup>®</sup>-rubber-sole
- > TriTech Plus®-ri
- > Widths W-XW> Size range: W 38-48 / XW 38-48
- > UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)





oder HDry

**HDry** 

#### "Solid safety shoes that deal with rough grounds such as gritty, concrete and muddy surfaces."

#### **PWR319 S3**

- > Full grain leather/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > TriTech Plus®-rubber-sole
- > Widths W-XW
- > Size range: W 38-48 / XW 38-48
   > UK size range: W 5-13 / XW 5-13



#### **PWR328 S3**

- > Full grain leather/abrasion resistant PU toecap
- > Quick release closure
- Steel penetration resistant insert
- Steel toecap
- > Leather lining
- > TriTech Plus®-rubber-sole
   > Widths W-XW
- > Widths W->
- > Size range: W 38-48 / XW 38-48
   > UK size range: W 5-13 / XW 5-13
- (including 6.5 and 9.5) > EN20349-2:2017 (Welding)









## A NE NAM THE ADV/ WAT BRE/ FOO1 TECH PLAT

Without gaps between the impenetrable waterproof membrane and the fabric underneath, water cannot get trapped in-between these layers. Because of this, there is no chance of water leaking through the fabric after long exposures to rain. A very important feature is that breathability is not affected.

#### ENDURO PWR COLLECTION



### NEW ME FOR E MOST VANCED VANCED ATERPROOF/ EATHABLE OTWEAR CHNOLOGY ATFORM.



#### Seriously safe. Seriously robust.

Helix safety shoes have it all. They are durable, robust, stylish and provide the highest standard of comfort in the toughest of working conditions. The rubber outsoles are SRC certified. Helix safety shoes feature an advanced cushioning system and our ingenious Tunnelsystem<sup>®</sup> for the best possible shock absorption. This reduces fatigue and stress on the feet and joints. The built in 3M Scotchgard™ leather protector is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.

#### LONGREACH BLACK BOA S3

- > Full grain leather upper/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > PU/rubber sole
- > Width XW
- > Size range: 38-48

> UK size range: 5-13 (including 6.5 and 9.5)



#### "Engineered to provide the highest level of comfort in the toughest of working conditions."

#### **LONGREACH BLACK ZIP S3**

- > Full grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Dirt proof zipper > Bata Cool Comfort®-lining
- > PU/rubber sole
- > Width XW
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



#### **LONGREACH WHEAT ZIP S3**

- > Nubuck leather upper/abrasion resistant TPU toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- › Composite toecap > Dirt proof zipper
- > Bata Cool Comfort®-lining
- > PU/rubber sole
- > Width XW
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)





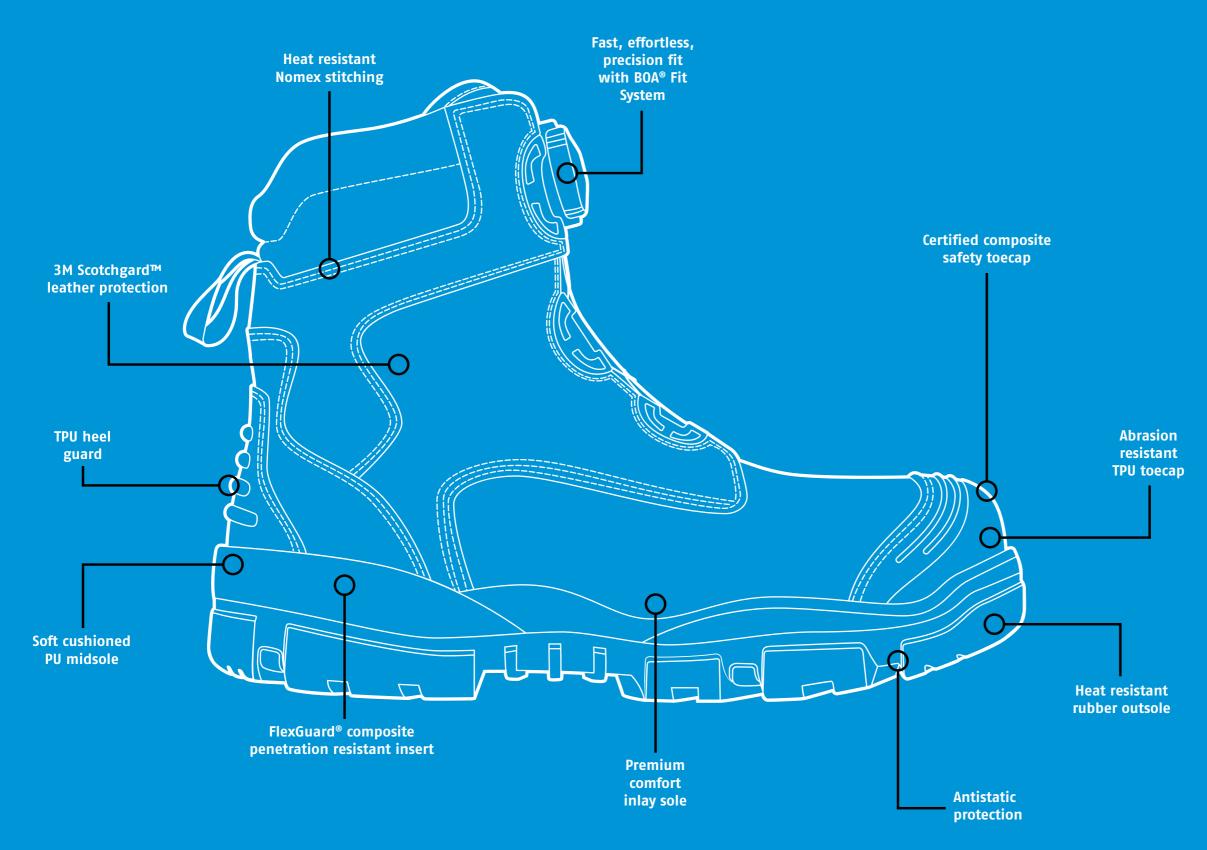
#### **HELIX COLLECTION**





# LONGREACH BOA

Engineered to provide the highest level of comfort in the toughest of working conditions.



#### LONGREACH BOA



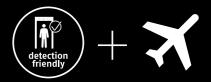
#### **BOA®** Fit System

The BOA® Fit System makes shoe laces obsolete. The High Performance BOA® Fit System is quickly adjustable and guarantees a lifetime of carefree work days without laces untangling.



#### **3M Scotchgard Protector**

Built in leather protection that is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.



#### **Detection & airport friendly**

This shoe is made with composite safety components certified to the highest safety standards. Making it ideal for travelling through metal detection portals and airport security.



#### **CRYPTO ESD S1P**

- > Microfiber upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



#### SYNC ESD S1P

- > Microfiber upper
- > FlexGuard® composite penetration resistant insert
   > Steel toecap
- > Bata Cool Comfort®-lining
- > QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



#### **RADAR ESD S3**

> Full grain leather upper/abrasion resistant PU toecap

- > Steel penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > QuattroTech®-TPU-sole
- > Widths W

> Size range: W 36-48

> UK size range: W 3-13 (including 6.5 and 9.5)



#### **TRONIC ESD S3**

- > Full grain leather upper/abrasion resistant PU toecap
- FlexGuard<sup>®</sup> composite penetration resistant insert
- Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- >QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)



#### **VECTOR ESD S3**

- > Full grain leather upper/abrasion resistant PU toecap
- Steel penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
  > UK size range: W 3-13 (including 6.5 and 9.5)





#### 58 | Bata industrials

para munazmajz

Seriously safe. Seriously energizing.

The increased performance and comfort of the Nova

energy. The biomechanical Walkline<sup>®</sup> 2.0 technology,

optimizes the wearer's walk and gait. The Flexlines

in the sole follow the foot's natural flexing zones,

strong heel counter contributes to the stabilization

creating a more energetic walking experience. The very

collection will leave you with the right amount of

Provide States

and ergonomics of the foot. We have combined hightech microfiber materials and breathable fabrics with a flexible, dynamic SRC certified TPU QuattroTech® sole. This creates a shoe that is designed for safety and looks ultra-stylish. Its light, breathable materials make it easy to wear. The result? You'll stay energized throughout the whole day, wherever you work.

#### **NOVA** COLLECTION







Seriously safe. Seriously proven.

These are the classics of Bata Industrials. Shoes that we're proud of. They have built a solid reputation and still prove their quality year after year.

#### **RIGA S1**

- Suede upper
   Steel toecap
- Velcro closure
- > Mesh lining
- > Dual density PU-sole
- > Width XW
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)



#### SAXA ESD S2

- > Nubuck leather/nylon mesh upper
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Dual density PU-sole
- > Widths W-XW
- > Mondopoint size range: 232-315
- > Size range: W 37-48 / XW 37-48
- > UK size range: W 4-13 / XW 4-13 (including 6.5 and 9.5)





# **CLASSICS COLLECTION**





#### **NORFOLK S3**

- > Full grain leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Mesh lining
- > Dual density PU-sole
- > Width XW
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)



#### 53 (Steel steel midsole

#### "Safety footwear that still proves its quality year after year."

#### **STANFORD ESD S3**

- > Full grain leather upper
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- > Composite toecap
- Leather lining
- Dual density PU-sole
- > Width W
- Size range: 40-48
- > UK size range: 6.5–13 (including 9.5)



#### **STOCKHOLM S3**

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Mesh lining
- > Dual density PU-sole
- > Width XW
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)







FULL METAL FREE

#### Seriously safe. Seriously ladylike.

COLLECTION

Curve safety shoes are specially designed for women. This sportive safety shoe is S1P, lightweight, fully metal free and has a SRA certified rubber outsole that provides great grip and

n c v

#### CURVE S1P

- Microfiber upper/abrasion resistant rubber toecap
   FlexGuard<sup>®</sup> composite penetration resistant insert
- > FlexGuard® compo
   > Composite toecap
- Nylon mesh-lining
- > EVA/rubber sole
- > Width W
- > Size range: 34-42
- > UK size range: 1-8 (including 6.5)





**CITY COLLECTION** 

traction. The EVA midsole is designed to give maximum cushioning while walking. All of this contributes to all day comfort and support if you spend a lot of time on your feet.





# B COLLECTION

#### Seriously safe. Seriously functional.

Sneakers, boots or safety shoes? With Bickz there's no need to choose. Bickz are the perfect combination of functionality, safety and design. The metal free composite materials provide outstanding protection for your feet. The SRC certified outsoles provide outstanding slip resistance and are contact heat resistant. The EVA/rubber sole combination ensures comfort and performance at all times.

#### BICKZ 736 ESD S1P

- > Nubuck leather upper > FlexGuard<sup>®</sup> composite penetration resistant insert > Composite toecap > Bickz Cool System®-lining > EVA/rubber sole > Width W
- > Size range: 36-48 > UK size range: 3-13 (including 6.5 and 9.5)



#### "The perfect combination of functionality, safety and design."

#### **BICKZ 201 S3**

> Nubuck leather upper/abrasion resistant rubber toecap

- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole

> Width W

> Size range: 38-48

> UK size range: 5-13 (including 6.5 and 9.5)



#### **BICKZ 202 S3**

> Nubuck leather upper/abrasion resistant rubber toecap

- > FlexGuard® composite penetration resistant insert
- › Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



#### **BICKZ 203 S3**

- > Full grain leather upper/abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)







#### **BICKZ COLLECTION**







#### **BICKZ 204 S3**

- > Full grain leather upper/abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining

(53) ( rubber toccap) ( composite midsole

- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### "Bickz performs comfortably in industrial and professional environments."

#### **BICKZ 305 S3**

- > Full grain leather upper/abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert

Quick

- Composite toecap
- > BOA® Fit System
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W

**S**3

- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)



BOA

FULL METAL FREE



- > Nubuck leather upper/abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)





#### BICKZ 731 ESD S3

- > Nubuck leather upper/abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### BICKZ 732 ESD S3

- > Leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### BICKZ 733 ESD S3

- > Nubuck leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



#### **BICKZ 907 S3**

- > Full grain leather upper/abrasion resistant rubber toecap
- > FlexGuard<sup>®</sup> composite penetration resistant insert
- Composite toecap
- > Dirt proof zipper
- > Bickz Cool System®-lining
- > EVA/rubber sole > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)





#### **BICKZ COLLECTION**



# COLLECTIO

#### Seriously safe. Seriously tough.

Our boots have been developed to deal with even the toughest demands and to meet the highest level of performance. They combine outstanding comfort for the longest working days with premium protection. The nitrile rubber SRA

certified outsoles are heat, oil and acid resistant. Goliath, Potent and Robust have a fur lining for perfectly warm feet in cold working conditions. The waterproof HDry<sup>®</sup> membrane makes Colossus the perfect choice for wet circumstances.

#### **COLOSSUS S3**

- > Full grain leather upper/abrasion resistant rubber toecap
- Steel penetration resistant insert
- > Steel toecap
- > Pull-up straps
- > Bata Cool Comfort®-lining
- > HDry® waterproof membrane
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)



#### **GOLIATH S3**

- > Full grain leather upper/abrasion resistant rubber toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Pull-up straps
- > Faux fur lining
- > TriTech Plus®-rubber-sole > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)





#### HDry



#### POTENT S3

- > Full grain leather upper/abrasion resistant rubber toecap Steel penetration resistant insert
- > Steel toecap
- > Dirt proof zipper
- > Faux fur lining
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)



#### **ROBUST S3**

- > Full grain leather upper/abrasion resistant rubber toecap Steel penetration resistant insert
- > Steel toecap
- > Pull-up straps
- > Faux fur lining
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)

#### **HERO** COLLECTION





# PVC BOOTS COLLECTION

#### Seriously safe. Seriously durable.

Workmaster II are S5 certified safety boots, including steel toecaps, steel penetration resistant inserts and SRA certified PVC soles. They also feature reinforcement at the heel, ankle and shin. Our gumboots are made of

PVC that is formulated to meet the correct application across a wide range of industries. Workmaster II gumboots are the best choice when you're looking for high performance, premium quality and lasting durability.

#### **WORKMASTER II – BLACK S5**

- > PVC
- > Steel penetration resistant insert
- > Steel toecap
- > Polyester lining
- > PVC sole
- > Width W
- > Size range: 38-47
- > UK size range: 5-12 (including 6.5 and 9.5)





"The best choice when you're looking for high performance, premium quality and lasting durability."

#### **OOTS COLLECTION** PV(



# FIND YOUR SHOE

SHOE	PAGE	SAFE	TY CATEGORY		S	OLE TYPE		UPPER N	ATERIAL	F	EATURES	INDUSTRIES
		<b>S1 S1</b>	<b>52 53</b>	55	sulpu sole	evalrubber sole					detection triendly	1
STUR COLLECTIO	N	0	0	<u> </u>	0 0						0 0	
Basalt	9		•		•		•		•			
Bauxite	9		•		•				•			
Dionte	9		•		•		•	•				
Diorite	10		•		•		•	•				
Galena	10		•		•		•	•	•			
Kyanite	10		•		٠		•	•	•			
Scoria	10		•		٠				•			
SUMM <sup>+</sup> COLLECT	TION											
SUMM <sup>+</sup> THREE	15	•				•	•	•				
SUMM⁺ FOUR	15	•				•	•	•				
SUMM⁺ ONE	15		•			•		•				
SUMM⁺ TWO	15		•			•		•				
SUMM⁺ FIVE	16		•			•			•			
SUMM⁺ SIX	16		•			•		•				
SUMM⁺ SEVEN	16		•			•		•				
RADIANCE COLL												
Fit ESD	21	•				•				•		
Spark ESD	21	•				•	•			•		
Vigor ESD	21	•				•					•	
Vim ESD	21	•				•	•	•		•		
Energy ESD	22		•			•	•	•		•		
Up ESD	22		•			•		•		•		
Vibe ESD	22		•			•					•	
MAMMOET COLI												Andrew Challen Challen Challen
Anchor	27		•		•				•		•	
Barge	27		•		•				•	•	•	
Bolster	27		•		•				•		•	
Winch	27		•		-				•		•	
SPORTMATES® (		ON	•		•				•		·	
Rise	31	•				•		•		•		
Set	31	•				•		•		•		
Dense	31		•			•				-		
										•		
Brisk EAGLE COLLECT	31 0N		•			•		•		•		
Falcon ESD	32	•			•				•			
Intrepid	32		•		•				•			
Shepard FORWARD COLL	33 ECTION		•		•				•			
Helsinki ESD	35	•			•			•		•		
Legend ESD	35	•			•				•		•	
											-	
Engine ESD	35		•		•				•	•		

# **FIND YOUR SHOE**

SHOE	PAGE		SAFE	TY CATE	GORY			S	OLE TYPI	E	UP	PER M	ATERIAL	FE.	ATURES		INDUSTRI	S
		S1	S1P	52	53	<b>S5</b>		Putubber	evaluabler	Partipu relie	<b>K</b> )(	K microfiber	Kather/suede		detection triendly			
Goal ESD	36				•	$\bigcirc$	•					•	•	•		(		
Score ESD	36				•		•					•	•	•		(		
Turbo ESD	36				•		•						•	•		(		
TRAXX COLLECTION							-										astrendry (BSteristric)	honoy hodoby
Traxx 23	41		٠							•	•		•			(		
Traxx 24	41		٠							•	•		•			(		
Traxx 213	41		٠							•	•		•			(		
Traxx 91	41			•						•			•			(		
Traxx 92	42			٠						•			•			(		
Traxx 95	42				•					•			•			(		
Traxx NXT 96	42				•					•			•			(		
Traxx NXT 97	42				•					•			•			(		
Traxx 203	43				•					•			•			(		
Traxx 204	43				•					•			•			Ì		
Traxx 218	43				•					•			•					
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Traxx 219 ENDURO ACT CO	43	N			•					•			•			• (	standin (33445324)	Langer B
ACT124 ESD	45	•					•				•		•			(		
ACT143 ESD	45	•					•				•		•			(		
ACT151 ESD	45		٠				•					•				(		
ACT152 ESD	45		٠				٠					•				(		
ACT153 ESD	46		٠				•					•				(		
ACT107 ESD	46			٠			٠						•			(		
ACT113	46			٠			•						•			(	~ ~ ~	
ACT116 ESD	46				•		•						•			(		
ACT117	47			•			•						•					
ACT120 ESD	47				•		•						•			(		
ACT112 ESD	47				•		•						•			(		
ACT115	47				•		•						•			(		
ACT119 ACT141 ESD	48 48				•		•						•			(		
ACT141 ESD	48				•		•						•			(		
ACT144 ESD	48				•		•						•					
ACT144 KN ESD	49				٠		•						•					
ACT156 ESD	49				•		•					•				(		
ENDURO PWR C		ON																
PWR308	51				•			•					•			(		
PWR309	51				•			•					•			(		
PWR311	51				•			•					•			(	$\tilde{\circ}$	
PWR312	51				•			•					•			(		
PWR318	52				•			•			•		•			• (		



# **FIND YOUR SHOE**

SHOE	PAGE	9	SAFETY (	CATEGORY			SOLE TYPE		UPPER	MATERIAL	FE	ATURES	INDUSTRIES
		51	1P (	52 53	55	pulpu sole	evalrubber sole	tgu	Kupper	) K leather hunder upper		detaction friendly	)
PWR319 0	52			•		•				•		•	
PWR328	52			•		•				•			
HELIX COLLECTI	ON												
Longreach Black Boa	55			•		•				•		•	
Longreach Black Zip	55			•		•				•	•		
Longreach Wheat Zip	55			•		•				•	•		
NOVA COLLECTIO	ON												
Crypto ESD	59		•						•				
Sync ESD	59		•					•	•				
Radar ESD	59			•				•		•			
Tronic ESD	59			•				•		•			
Vector ESD	59			•				•		•			
CLASSICS COLLE	CTION												
Riga	61	•				•				•			
Saxa ESD	61			•		•			•	•			
Norfolk	62			•		•				•			
Stanford ESD	62			٠		•				•	•		
Stockholm	62			•		•				•			
CITY COLLECTIO	N												
Curve	63		•				•		• •		•		
BICKZ COLLECTI													
Bickz 736 ESD	65		•				•			•	•		
Bickz 201	65			•			•			•			
Bickz 202	65			•			•			•			
Bickz 203	65			•			•			•			
Bickz 204	66			•			•			•			
Bickz 305	66			•			•			•		•	
Bickz 728 ESD	66			•			•			•	•		
Bickz 731 ESD	67			•			•			•	•		
Bickz 732 ESD	67			•			•			•	•		
Bickz 733 ESD	67			٠			•			•	•		
Bickz 907	67			•			•			•	•		
HERO COLLECTIO	ON												
Colossus	68			•		•				•		•	
Goliath	68			•		•				•			
Potent	69			•		•				•			
Robust	69			٠		•				•			
	LECTION												

# THE SAFETY STANDARD

If a shoe carries a CE-label, this indicates the following: the product meets the requirements of European Regulation 2016/425 regarding personal protective equipment. The CE-standard EN ISO 20345 consists of two parts. The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the shoe.

#### EXPLANATION OF THE SYMBOLS

- SB Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
- **S1** As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel oil
- **S1P** As S1 plus anti penetration resistant insert
- **S2** As S1 plus water resistance and water absorption of upper material
- S3 As S2 plus anti penetration resistant insert and cleated outsole
- **S4** All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel oil
- S5 As S4 plus anti penetration resistant insert and cleated outsole

Additional requirements for special applications with specific marks.									
Penetration resistance	HI	Insulation against heat	HRO	Heat Resistant Outsole					
Conductive	CI	Insulation against cold	SBH	Hybrid footwear					
Antistatic	CR	Cut resistant footwear	ESD	Electrostatic discharge					
Energy absorption	AN	Ankle protection	SRA/	Slip resistance					
Insulating footwear	WR	Water resistant footwear	SRB/SRC						
Metatarsal protection 100 J	WRU	Water resistant upper							
impact energy	FRU	Flame resistant upper							
	Penetration resistance Conductive Antistatic Energy absorption Insulating footwear Metatarsal protection 100 J	Penetration resistanceHIConductiveCIAntistaticCREnergy absorptionANInsulating footwearWRMetatarsal protection 100 JWRU	Penetration resistanceHIInsulation against heatConductiveCIInsulation against coldAntistaticCRCut resistant footwearEnergy absorptionANAnkle protectionInsulating footwearWRWater resistant footwearMetatarsal protection 100 JWRUWater resistant upper	Penetration resistanceHIInsulation against heatHROConductiveCIInsulation against coldSBHAntistaticCRCut resistant footwearESDEnergy absorptionANAnkle protectionSRA/ SRB/SRCInsulating footwearWRWater resistant footwearSRA/ SRB/SRCMetatarsal protection 100 JWRUWater resistant upper					

CAREFULLY READ THESE INSTRUCTIONS BEFORE USING THIS PRODUCT: This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

PERFORMANCE AND LIMITATIONS OF USE - These products have been tested in accordance with EN ISO 20345:2011 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

FITTING, SIZING – To put on and take off shoes or boots, always fully undo the fastening systems. Only wear footwear of a suitable size. Shoes that are either too loose or too tight will restrict movement and will not provide the optimum level of protection. The shoe size is always clearly marked on our shoes.

**COMPATIBILITY** – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.

SOCKS & COMFORT – Wear Bata Industrials socks, change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Use soap sparingly. Change shoes regularly: leather is a natural product and should be allowed to rest.

Check www.bataindustrials.com to contact our shoe advisor or to view all the standards that apply on each of our shoes. Risk analysis is always the responsibility of the prevention advisor. The prevention advisor, in consultation with the hierarchal line, prepares the advice whereby the employer undertakes the necessary actions.





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Press and the state

#### SOCKS COLLECTION

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# **SOCKS DOLLECTON** Let's talk about socks with a perfect fit.

Especially with safety shoes it is important that the socks you are wearing are comfortable. Socks not only protect against cold or heat, but also against friction and help to remove perspiration in a controlled way. That's why we put as much innovative technology into our socks as we do into our shoes. The choices of high-tech fabrics and construction offer new levels of safety and comfort.

## **HEAVY DUTY SOCKS**



SERIOUSLY. heavy duty

The heavy duty socks in this collection are designed to be worn in tough, rough working conditions. We have used the strongest and most durable fibers, yarns and protective zones for a perfect fit and extra comfort to your safety footwear. Perfectly comfortable, supported and protected when your feet need it most.

Sizes: S (35-38) / M (39-42) / L (43-46) / XL (47-50) UK sizes: S (2-5) / M (6-8) / L (9-11) / XL (12-15)

#### **HEAVY DUTY COTTON**

An extra strong sock made from cotton, reinforced with polyamide at foot and heel. Specially designed to be worn in heavy duty working conditions with STUR safety shoes and boots. Heavy Duty socks also pair great with all our safety footwear made for tough work. Feet will stay perfectly comfortable thanks to excellent moisture-regulating properties and the extra soft and cushioned terry in the sole and leg.

- > Extra strong sock in calf-length (also to wear in boots)
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Leg and arch support
- > Comfort board
- > Reinforced zones around the heel, footbed and toe ensure extra durability > Extra comfort due to the terry sole and leg
- Shock absorption

Composition: 75% cotton, 23% polyamide, 2% Lycra® (elastane) Available in: black



#### LADY SOCKS SERIOUSLY. ladylike

You know what you want. And we've listened to that. As the name suggests, we developed the Lady socks range especially for women. Tailored to the shape and size of the woman's foot, made from the best materials and with innovative technologies. Because women's feet are very different in both shape and sensitivity. Not only is the average woman's foot smaller and more narrow, a woman also positions her foot differently and tends to have cold feet more quickly.

That is why we have developed this unique collection of work socks especially for today's professional woman. Made from the best and most durable fibers, yarns and supportive zones. With a fit and comfort specially created for you.

Sizes: S (35-38) / M (39-42) UK sizes: S (2-5) / M (6-8)

#### LADY BAMBOO

A lightweight and extra soft work sock specially shaped for the woman's foot. Made from viscose of bamboo and wool for softness and moisture regulation plus polyamide for strength of the sock. Through the combination of excellent moisture-regulating properties and Pro-Cool® polyester fibers, feet remain pleasantly dry and fresh. Due to the antibacterial Amicor™ unpleasant odors don't stand a chance.

- > Lightweight and soft work sock made from viscose of bamboo and wool > Designed for women's feet
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Leg and arch support
- > Comfort board
- > Extra protection and comfort due to the terry sole
- Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit > ESD due to metal fiber

Composition: 31% viscose of bamboo, 30% polyamide, 19% Pro-Cool<sup>®</sup> (polyester), 10% Amicor™ (acrylic), 8% wool, 1% Bekinox® (metal fiber), 1% Lycra® (elastane) Available in: light grey



#### LADY COTTON

An all-round work sock, designed for women's feet. Lady Cotton is made from cotton with Pro-Cool® polyester fibers in the foot, which will transport moisture to the outside of the sock. Thanks to the combination of Pro-Cool<sup>®</sup> and ventilation channels feet will stay comfortably fresh and dry. Due to the antibacterial silver unpleasant odors don't stand a chance. Optimal wearing comfort provided by anatomically shaped footbed.

- > All-round work sock made from cotton
- > Designed for women's feet
- > Optimal moisture-regulating properties and air circulation ensure fresh, dry feet
- > Leg support
- Comfort board
- > Extra comfort due to the terry sole

> Shock absorption

> Unpleasant odors stand no chance due to antibacterial silver > ESD due to silver

Composition: 51% cotton, 31% Pro-Cool® (polyester), 13% polyamide, 3% silver, 2% Lycra® (elastane)

Available in: navv



#### **SOCKS** COLLECTION







#### **SPECIAL SOCKS SERIOUSLY.** good protection



The special socks in this range are designed to offer protection in specific working environments and conditions. The best fibers, yarns and protective zones are used to guarantee a perfect fit and enhanced comfort to your safety shoes. Leaving your feet safe, supported and protected.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15

#### **ANTI BUG**

A long sock made from cotton with Cell Solution Protection® fibers. Protects feet and lower legs against nasty ticks and mosquito bites and more importantly against infectious diseases related to these bites. A perfect sock for foresters, horticulturists, farmers, soldiers and anyone working in nature.

- > Effective protection of feet and lower legs due to Cell Solution Protection® fibers
- > Cell Solution Protection® is a patented technology in which the insect repellent
- permethrin is spun deep into the fiber and ensures an even release of the permethrin
- > Maintains its protection up to 100 washes and does not require post-treatment
- > Cell Solution® Protection is Oeko-Tex® Class II certified and does not irritate to skin
- > Optimal moisture-regulating properties ensure fresh, dry feet > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Leg and arch support
- > Smooth board
- > Comfort seam > Extra protection and comfort due to the terry sole
- Shock absorption
- > Unpleasant odors stand no chance due to antibacterial silver > FSD
- Composition: 32% cotton, 24% polyamide, 18% Pro-Cool® (polyester), 11% Lenzing Modal<sup>®</sup> (viscose), 11% Cell Solution Protection<sup>®</sup> (cellulose), 2% Lycra<sup>®</sup> (elastane), 2% silver

Available in: gray-green

\* Wearing Anti Bug socks does not offer a 100% guarantee against ticks and mosquito bites. It remains important to check your body and clothing for ticks after coming indoors.

#### **FLAME PROOF**

A flame-retardant sturdy calf-length sock made from Zirpro virgin wool with meta-aramid fiber. Specially designed for fire crews and welders. Safe and extra comfortable. Complies with safety standards EN ISO 14116:2015.

- > Good protection in extreme heat due to flame-retardant. heat-resistant virgin wool
- > Shrink-proof and therefore easily washable in the washing machine
- > Special zones provide protection for heel, toe and Achilles
- > Leg and arch support
- > Comfort board
- > Comfort seam
- > Extra protection and comfort due to the terry sole Shock absorption Composition: 44% Zirpro (virgin wool), 30% Kermel® (meta-aramid),

24% polyamide, 2% Lycra® (elastane) Available in: black





No matter how cold or warm it is, the natural fibers in Bata's All Seasons socks always feel pleasant. All Seasons socks are available in Merino wool and cotton.

The Merino wool comes from Merino sheep with very fine wool that does not itch. As a result, the Merino wool socks are great in any circumstance. Wool ensures an even temperature of the skin, retains 30% moisture without feeling wet and is naturally elastic, dirt-resistant and anti-bacterial.

Cotton socks are stronger than wool and can be washed at 40° C. Special zones in the sock guarantee a perfect fit and ultimate comfort. Your feet are safe, protected and supported in the right places.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 UK sizes: 2-5 / 6-8 / 9-11 / 12-15

#### ALL SEASONS COTTON

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Leg, ankle and arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber
- Composition: 49% cotton, 22% polyamide,
- 17% Pro-Cool<sup>®</sup> (polyester), 9% Amicor<sup>™</sup> (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: gray

#### **ALL SEASONS MERINO WOOL**

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Leg, ankle and arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep
- feet feeling fit
- > ESD due to metal fiber
- Composition: 45% Merino wool, 26% polyamide, 17% Pro-Cool<sup>®</sup> (polyester), 9% Amicor<sup>™</sup> (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: anthracite



#### **SOCKS** COLLECTION





## LOGO SOCKS

#### SERIOUSLY. remarkable



Professional from head to toe? Then have your company logo knitted into the work socks. Our logo socks are top quality. They are designed for a wide range of working environments. We use the best yarn and produce and personalize the socks in Europe. \* Minimum of 600 pairs per order. Ask our sales team for specific order conditions.

#### Sizes: 35-38 / 39-42 / 43-46 / 47-50 UK sizes: 2-5 / 6-8 / 9-11 / 12-15

#### EXECUTIVE

The perfect combination of an office and industry sock, made with thin yarns, partly recycled.

- $\rightarrow$  Lightweight sock with perfect fit, due to more Lycra® elastane
- > Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel and toe
- > Leg and arch support
- Smooth board
- Comfort seam
- > Extra protection and comfort due to the terry sole
- > Moisture management through cotton
- Shock absorption
- Composition: 47% cotton, 26% polyamide, 24% recycled polyester, 3% Lycra® (elastane) Available in: black. Logo on foot or leg

#### **INDUSTRY INDOOR**

Comfortable sock which gives a cool feeling.

- > Medium weight sock with perfect fit, due to more Lycra® elastane
- > Optimal moisture-regulating properties ensure fresh, dry feet
- Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel, toe and Achilles
- Arch support
- Comfort seam
- > Extra protection and comfort due to the terry sole
- Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 50% cotton, 20% polyamide, 18% Pro-Cool® (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: black. Logo on foot or leg



#### **INDUSTRY OUTDOOR**

Comfortable, very strong sock for outdoor use.

- Medium weight sock with Thermolite<sup>®</sup> for warmer feet
   Air flow at foot, moisture management and shock absorption
- through terry knit in foot
- > Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel and toe
- > Ankle and arch support
- Comfort seam
- Composition: 77% Thermolite® (polyester), 22% polyamide, 1% Lycra® (elastane)
- Available in: black. Logo on foot or leg















# **COOL SOCKS**

SERIOUSLY. cool and dry

#### **KEEP YOUR HEAD AND FEET COOL!**

Working in a warm environment? Cool socks from Bata Industrials offer your feet a pleasant cooling. All models from this collection contain Pro-Cool<sup>®</sup>. This fiber leads perspiration from your foot through the sock to the inner lining of the shoe. This keeps your feet nicely cool and dry, which reduces the risk of blistering. The combination with other materials (fibers and yarn) and the addition of various protective zones ensure unique functional and comfort-enhancing properties. The blue line on the side of the sock shows that it is a Cool sock.

**Sizes:** 35-38 / 39-42 / 43-46 / 47-50 **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15

#### **COOL LS 1**

Feet remain pleasantly dry within this comfortable sock with its outstanding moisture-regulating properties.

- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Leg and arch support
- > Reinforced zones around the heel and toe ensure extra durability
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 44% cotton, 30% polyamide, 15% Pro-Cool® (polyester), 8% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: black



#### **COOL LS 2**

A stylish, comfortable sock for people who prefer to wear a thin, moisture-regulating sock.

- > Finely knitted, strong sock
- > Extra support prevents feet from becoming tired
- Optimal moisture-regulating properties ensure fresh, dry feet
   Flex Fit ensures a smooth transition from leg to foot
- > Arch support
- Reinforced zones around the heel and toe ensure extra durability
   ESD due to metal fiber
- **Composition:** 39% Pro-Cool® (polyester), 39% polyamide,
- 20% cotton, 1% Lycra<sup>®</sup> (elastane), 1% Bekinox<sup>®</sup> (metal fiber)

Available in: black





#### WHAT'S IN A NAME?

The name of the sock speaks for itself: the Cool socks keep your feet cool, with the Thermo socks they stay nice and warm. There are two letters behind the name. The first letter stands for the volume of the sock: light, medium or heavy. The second refers to the length: short, mid-high or long. This way you can immediately see which sock suits you best.

#### Thickness/volume length

L	= Light	S = Short
М	= Medium	M = Mid-high
Н	= Heavy	L = Long





#### COOL MS 1

This moisture-regulating sock is one of the best and strongest socks in the collection.

- Optimal moisture-regulating properties ensure fresh, dry feet
   Flex Fit ensures a smooth transition from leg to foot
- Leg, ankle and arch support
- Leg, ankle and arch supp
   Comfort seam
- Extra protection and comfort due to the terry sole
- Shock absorption
- > FSD due to metal fiber
- Composition: 51% Pro-Cool® (polyester), 27% cotton,

20% polyamide, 1% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: black

#### ESD

#### **COOL MS 2**

The very latest technologies have been incorporated into this strong, moisture-regulating sock.

- > Thanks to optimal ventilation, feet remain cool and dry
- > Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel and toe
- > Leg support
- Comfort seam
- > Extra protection and comfort due to the terry sole
- Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 35% cotton, 25% Pro-Cool® (polyester), 24% polyamide, 14% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite, black



#### **COOL MS 3**

A strong, sporty sock with very good moisture-regulating properties. Pro-Cool® draws perspiration from the foot via the outer side of the sock to the interior lining of the shoe.

- Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- Extreme moisture-regulating properties ensure pleasantly
- dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- Leg, ankle and arch support
- > Extra protection and comfort due to the terry sole > Shock absorption
- > Unpleasant odors stand no chance due to antibacterial
- silver
- > ESD due to silver

Composition: 78% Pro-Cool® (polyester), 19% polyamide, 2% Silver, 1% Lycra® (elastane) Available in: blue denim with gray



#### **SOCKS** COLLECTION



## THERMO SOCKS



#### **SERIOUSLY.** warm and dry

Do you work in cold and damp conditions? Thermo socks from Bata Industrials will keep your feet warm and dry. Most of our Thermo socks have a high percentage of virgin wool. We combine this with other yarns and fibers. Each sock has its own combination and its own sophisticated protective zones. This way each sock, gets unique functional and comfortenhancing properties.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 UK sizes: 2-5 / 6-8 / 9-11 / 12-15

#### THERMO HM 1

A thick, calf-length sock made from Zirpro virgin wool with meta-aramid fiber. Flame-resistant and specially designed for fire crews and welders. Safe and yet comfortable too. Complies with safety standards EN 531.

- > Good protection in extreme heat due to flame-resistant, heat-resistant virgin wool
- > Shrink-proof and therefore easily washable in the washing machine
- Comfort seam
- > Reinforced zones around the heel and toe ensure extra durability
- > Extra protection and comfort due to the terry sole Shock absorption
- Composition: 59% Zirpro (virgin wool),
- 36% Kermel® (meta-aramid), 4% polyamide,
- 1% Lycra<sup>®</sup> (elastane)
- Available in: black

#### **THERMO HM 2**

A thick, calf-length sock made from virgin wool to keep feet pleasantly warm and dry. Ideal for in boots and high cut shoes. A superb fit, with a specially designed board that prevents sagging.

- > The natural action of wool ensures nice dry feet
- > Good support for the leg and front of the foot reduces fatigue
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and shinbone
- > Leg and arch support
- Comfort seam
- > Extra protection and comfort due to the terry sole Shock absorption

Composition: 40% polyamide, 37% shrink-resistant virgin wool, 22% acrylic, 1% Lycra® (elastane)

Available in: black





This comfortable sock is 100% synthetic and the strongest sock in the collection. It is superbly warm and has excellent moisture regulation, ideal for people who have to work in cold conditions like construction workers and road menders.

- > Insulating sock that keeps feet agreeably warm
- > Optimal air circulation for pleasantly fresh. dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles > Ankle and arch support
- Comfort seam
- > Extra protection and comfort due to the terry sole Shock absorption
- Composition: 75% Thermolite (polyester), 24% polyamide,

1% Lycra<sup>®</sup> (elastane)

Available in: black

#### THERMO MS 3

A warm, woolen ankle sock with superb moisture regulation. Thanks to the combination of virgin wool and Pro-Cool<sup>®</sup>, feet remain warm and dry in all conditions.

- > Optimal air circulation for pleasantly fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- Special zones provide protection for heel, toe and Achilles > Comfort seam
- > Extra protection and comfort due to the terry sole
- Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and
- keep feet feeling fit
- > ESD due to metal fiber Composition: 34% shrink-resistant virgin wool,
- 29% polyamide, 23% Pro-Cool® (polyester),
- 12% Amicor™ (acrylic), 1% Lycra<sup>®</sup> (elastane),

1% Bekinox<sup>®</sup> (metal fiber) Available in: black



#### **THERMO ML**

An agreeably long, warm woolen sock, ideal for people wearing boots. Through the combination of virgin wool and Pro-Cool®, feet remain warm and dry in all conditions. Has many supportive and protective zones, plus an extra-long band to prevent sagging.

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal air circulation for pleasantly fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe, ankle, Achilles, shinbone and calf
- > Leg, ankle and arch support

- > Antibacterial fibers keep unpleasant smells at bay and keep feet
- feeling fit > ESD due to metal fiber

Composition: 47% shrink-resistant virgin wool,

- 27% polyamide, 16% Pro-Cool® (polyester),
- 8% Amicor™ (acrylic), 1% Lycra® (elastane),
- 1% Bekinox<sup>®</sup> (metal fiber)

Available in: anthracite



> Comfort seam Shock absorption

#### **SOCKS** COLLECTION



## **INLAY SOLES COLLECTION**

#### The right inlay sole makes a safety shoe your safety shoe

Safety is paramount, but comfort and support are just as important. You wear safety shoes every day, so they should fit comfortably. Bata Industrials brings shoes, socks and inlay soles together for the best results because no foot is the same. The right combination ensures optimum comfort, prevents fatigue and ensures that you have energy until the last minute of your working day. The result: a safer working environment in which fewer accidents occur.

Our top quality inlay soles ensure an even better fit. The smart support zones offer optimum wearing comfort and stability.

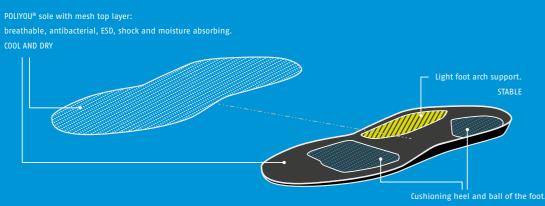
Sizes: Premium Fit, Superior Fit & Excellent Fit: 35–37 / 38–40 / 41–43 / 44–46 / 47–49 Medical Fit Heel & Medical Fit Forefoot: 35–36 / 37–38 / 39–40 / 41–42 / 43–44 / 45–46 / 47–49

Widths: suitable for the widths W and XW

	OUTSOLE	TOP LAYER	CUSHIONING	SUPPORT
PREMIUM FIT	POLIYOU®	Mesh	••	•
SUPERIOR FIT	POLIYOU®	Mesh	••	••
EXCELLENT FIT	POLIYOU®	Suedetec	••	•••
MEDICAL FIT HEEL	EVA	POLIYOU <sup>®</sup> + Mesh	•••	••••
MEDICAL FIT FOREFOOT	EVA	POLIYOU® + Mesh	•••	00000

#### **PREMIUM FIT**

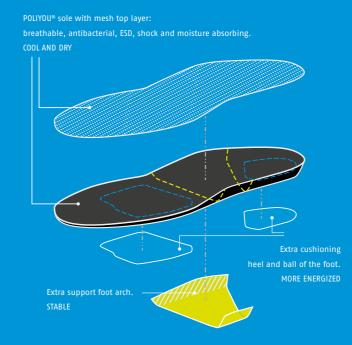
**SERIOUSLY.** Premium comfort



MORE ENERGIZED

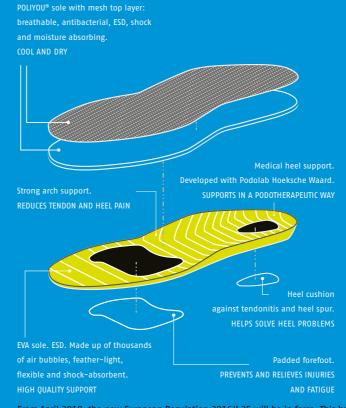
#### **SUPERIOR FIT**

**SERIOUSLY.** Superior arch support



#### **MEDICAL FIT HEEL**

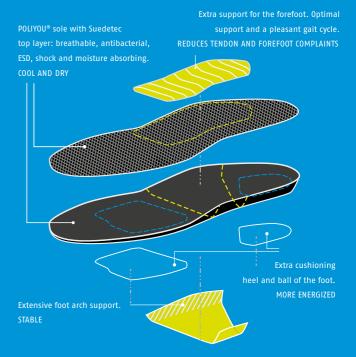
SERIOUSLY. Medical heel support



From April 2019, the new European Regulation 2016/425 will be in force. This has consequences for the use of orthopaedic, podological and comfort soles in safety shoes. Only with the right combination will you be protected. A non-certified combination of safety shoe and insole increases the risk of an accident. Please contact Bata Industrials for more information.

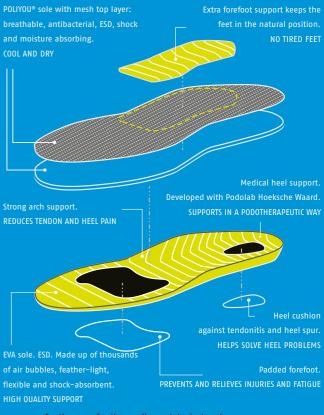
#### **INLAY SOLES COLLECTION**

#### **EXCELLENT FIT SERIOUSLY.** Excellent forefoot support



#### **MEDICAL FIT FOREFOOT**

#### SERIOUSLY. Medical forefoot support



# CUSTOMIZED SOLUTIONS WITH BATA ADA PT®

The Bata adapt<sup>®</sup> step-by-step plan makes it quick and easy to create perfectly fitting and certified safety shoes. Ultimate wearing comfort, also for feet with complaints or medical problems. Always a suitable solution. Because no two feet are the same.

#### WANT TO KNOW MORE?

Go to www.bataindustrials.com/bata-adapt or call our Customer Service on +31 (0)499 - 362 912



#### BATAINDUSTRIALS.COM

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